

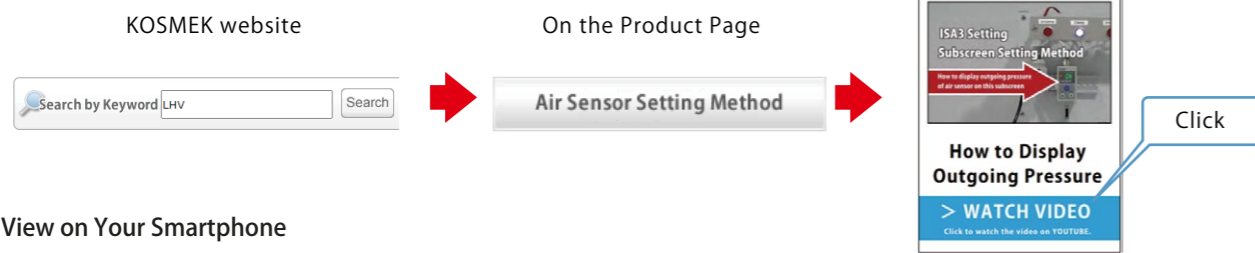
**Air Sensor Unit for
1-Port Sensing Series
Model LZV0010**

Air sensor unit required for action confirmation of 1-Port Sensing Clamps. Depending on operating conditions, we complete sensor setting before shipment. Please refer to our product catalog for details.



When customer builds on their own...

"Air Sensor Setting Method" is on the LHV/LKV/LLV product pages of our website. Click the image on PDF to watch the setting method videos.



View on Your Smartphone

Scan the QR code to watch the video.

Video 1
【How to Display Outgoing Pressure】



Video 2
【OUT1 Setting Method】



Video 3
【OUT2 Setting Method】



KOSMEK LTD. <http://www.kosmek.com/>
HEAD OFFICE 1-5, 2-chome, Murotani, Nishi-ku, Kobe-city, Hyogo, Japan 651-2241
TEL.+81-78-991-5162 FAX.+81-78-991-8787



WAHLTEC GmbH
Ravensburger Str. 14
88361 Altshausen
T: +49 (7584) 9238883
F: +49 (7584) 9238887

www.wahltec.de

■ For Further Information on Unlisted Specifications and Sizes, Please call us.
■ Specifications in this Leaflet are Subject to Change without Notice.



2020/10 First 0Ry
2022/11 3rd 1Ry

| | |
|--|---|
| United States of America SUBSIDIARY | KOSMEK (USA) LTD. 650 Springer Drive, Lombard, IL 60148 USA TEL. +1-630-620-7650 FAX. +1-630-620-9015 |
| MEXICO REPRESENTATIVE OFFICE | KOSMEK USA Mexico Office Av. Santa Fe 103, Int. 59, col. Santa Fe Juriquilla, Queretaro, QRO, 76230, Mexico TEL. +52-1-55-3044-9983 |
| EUROPE SUBSIDIARY | KOSMEK EUROPE GmbH Schleppplatz 2 9020 Klagenfurt am Wörthersee Austria TEL. +43-463-287587 FAX. +43-463-287587-20 |
| CHINA SUBSIDIARY | KOSMEK (CHINA) LTD. Room601, RIVERSIDE PYRAMID No.55, Lane21, Pusan Rd, Pudong Shanghai 200125, China TEL. +86-21-54253000 |
| INDIA BRANCH OFFICE | KOSMEK LTD. - INDIA 4A/Old No:649, Ground Floor, 4th D cross, MM Layout, Kavalbyrasandra, RT Nagar, Bangalore -560032 India TEL.+91-9880561695 |
| THAILAND REPRESENTATIVE OFFICE | KOSMEK Thailand Representation Office 67 Soi 58, RAMA 9 Rd., Phatthanakan, Suanluang, Bangkok 10250, Thailand TEL. +66-2-300-5132 FAX. +66-2-300-5133 |

JIMTOF2022

**KOSMEK Work Clamping Systems
Machine Tool Related Products**

2022.11

**Innovative and Unique Products
Adapting to the Needs of Customers**

To one heart, advance forward.





Air Non-Leak Coupler

Model **BWA/BWB**

Equipped with the world's first* Air Non-Leak Function. Air Non-Leak Coupler maintains air pressure after disconnected from the air source.

P.3

※ According to our research.



Air Non-Leak Valve -Double Acting Model-

Model **BWQ**

Equipped with the world's first* Air Non-Leak Function. Air Non-Leak Valve maintains air pressure after disconnected from the air source.

P.5

※ According to our research.



High-Power Pneumatic Work Support

Model **WNC**

Strong support force that is equivalent to hydraulic pressure. Prevents chattering while machining and deformation caused by the cutting load. Excellent draining of cutting chips. Equipped with Knockout Function that ensures highly reliable operation. (Design No. changed for the improvement.)

P.7



High-Power Pneumatic Swing Clamp/Link Clamp

Model **WHE / WCE**

High clamping force with pneumatic and mechanical lock system. Stronger holding force with mechanical lock clamping force.

Compact models are newly added to the line-up.

P.9



High-Power Frog Clamp

Model **WFE**

Largely retracted lever avoids interference during workpiece loading / unloading.

High-Power Frog Clamp has powerful clamping and holding force powered by air pressure + mechanical lock.

P.11

1-Port 2-Way Sensing

Swing/Link Clamp with Action Confirmation -Hyd. Single Action-

Model **LGV / LJV**

One air port to confirm clamp and unclamp is designed with a completely new sensing mechanism.

Enables to minimize the number of fixture ports (circuits).

Single acting models are newly added to the line-up.

P.13



Expansion Locating Pin

Model **VFH / VWH / VFK / VWK**

Locates a workpiece with high accuracy by expanding and releasing diameter.

Small diameter models are newly added to the line-up.

P.19



Bore Locating Cylinder

Model **VFP**

Large Expansion Stroke, Zero Clearance with Datum Hole.

P.21



Standard Side Clamp/High-Power Side Clamp

Model **LSA / LSE**

Specialized for side push. Alternative solution when traditional clamp is causing tooling clearance issue. The high-power model is equipped with the mechanical locking so that it exerts powerful clamping force and holding force.

P.23



Pneumatic Centering Vise

Model **FWD**

High Repeatability + High Cylinder Force + Safety Function to Maintain Locked State. Powerful Holding of Workpiece with Air Pressure, Equipped with Release Action Confirmation.

P.25



Pneumatic Swing Clamp

Model **WHC**

High-Durability, High-Speed and High-Accuracy Compact Pneumatic Cylinder.

This clamp is coolant resistant, and can be used in various applications with the use of auto switch.

P.27



Pallet Gripper

Model **WVA**

Moment-Resistible Pallet Gripper is suitable for pallet transfer.

Side approaching enables to save space for fixture stock.

P.29



Hole Gripper

Model **WKK**

Transfers workpieces with I.D. gripping. Air blow function prevents cutting chips and coolant, allowing for transferring workpieces to and from various machining and die casting processes. Action confirmation is available by using an auto switch.

P.31



Smart Series

Model **KSL / KSH / KSA**

Kosmek's new idea "Smart Series" powered by any power source.

※ This product has no function that prevents contaminants. Do not use under environment with coolant and cutting chips.

P.33



Air Non-Leak Coupler

model **BWA/BWB**

By connecting and disconnecting under pressure, the BWA port (outgoing lock air) maintains air pressure after disconnected (Air Non-Leak* Function).

※ "Air Non-Leak" means that the BWA outgoing side has pressure maintaining ability for more than 24 hours (under constant temperature).

World's First

※According to our research.

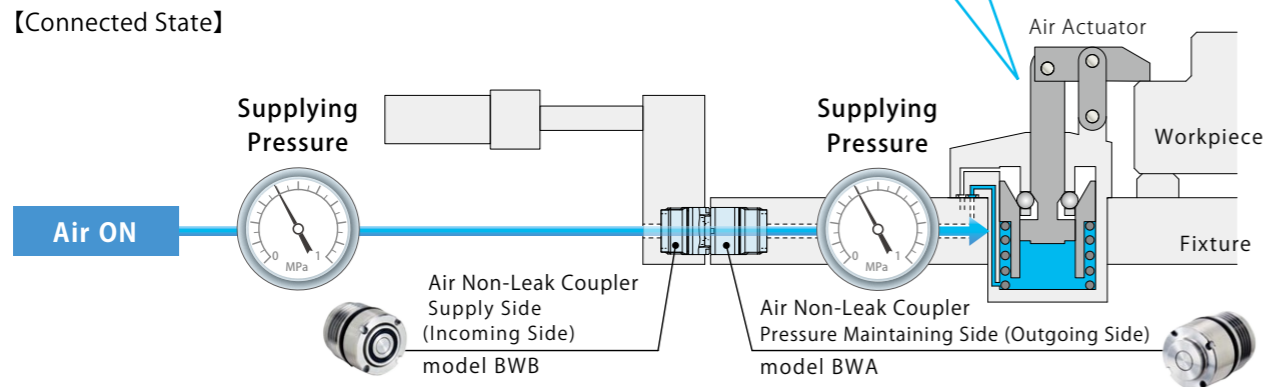
Non-leak, which could only be achieved with hydraulics, is now possible with air.

New release of the coupler_{model BWA/BWB} that achieves **Air Non-Leak**※

Best for the Use with High-Power Pneumatic Clamp!

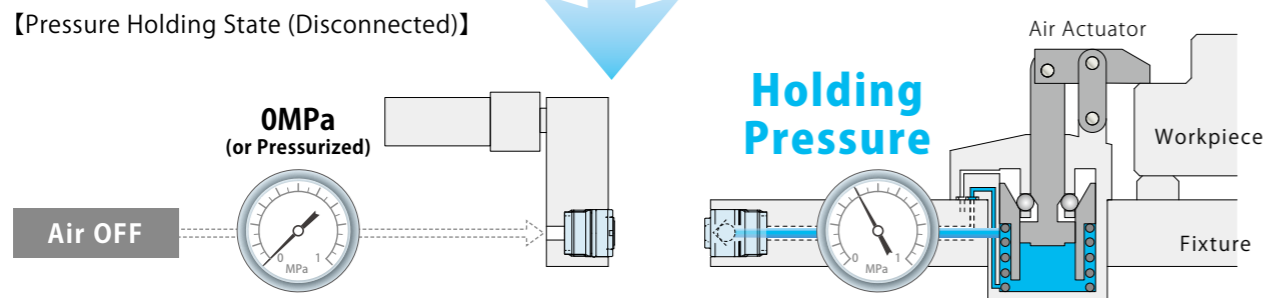
Equal machining force as hydraulic fixture.

【Connected State】



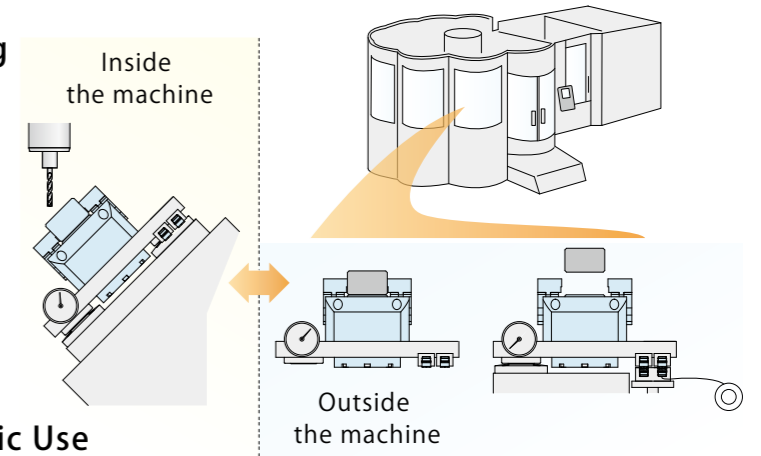
Non-Leak Coupler is disconnected under pressure.

【Pressure Holding State (Disconnected)】



● Outside Setup by Disconnecting Air of APC, Pallet Pooling, etc.

Because it is able to disconnect the fixture from the air source, it is suitable for pallet pooling. It allows to move pallets freely without concerns on handling of hoses, and it is also suitable for transferring with robot.



● Energy-Saving with No Hydraulic Use

The non-leak function which could only be achieved with hydraulics is now possible with air. Also, the same level of machining as a hydraulic fixture is possible by using with high-power pneumatic clamp.

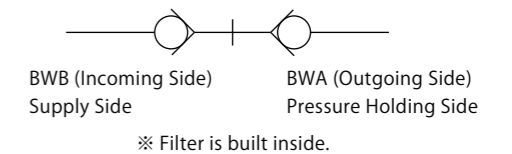


Please contact us in case :

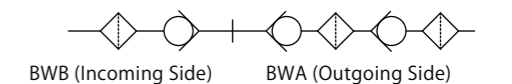
● Specifications ※ Please refer to the product catalog for detailed specifications.

| Model No. | Pressure Holding Side | BWA0100 |
|-------------------------------|-----------------------------|------------------|
| | Supply Side | BWB0100 |
| Max. Operating Pressure | MPa | 1.0 |
| Min. Passage Area | mm ² | 9.6 |
| Offset Distance (Tolerance) | mm | ±0.5 |
| Angular Deviation (Tolerance) | DEG. | 0.3 |
| Operating Temperature | °C | 0 ~ 70 |
| Usable Fluid | | Air |
| Reaction Force | Operating Pressure at 1 MPa | 0.23 |
| | at 0.5 MPa | 0.15 |
| | at P MPa | 0.154 × P + 0.07 |
| Weight | BWA | 42 |
| | BWB | 35 |

Circuit Symbol



Detailed Symbol (All check valves and filters are written.)



● Notes for Usage (BWA/BWB)

- "Air Non-Leak" means that a single BWA unit has pressure maintaining ability for more than 24 hours (under constant temperature). This cannot be used in equipment that requires the leakage amount level that is confirmed by tracer gas leak testing using helium and hydrogen.
- After installing parts of pressure maintaining circuit, confirm pressure maintaining by testing leakage at each connecting part using leak checker, etc. (Please install a pressure gauge in the circuit.)
- When maintaining pressure with BWA after disconnecting under pressurization, make sure it has a method and condition that it can connect with greater force than reaction force. (Even when using with Pallet Clamp, it is required to press with greater force than reaction force before locking action.)
- Since the check valve of the supply side BWB is a metal seal, there may be a slight air leak when pressurized under disconnected state.
- Do not connect the coupler when contaminants are adhered on each end surface. (install a cover, or remove all contaminants with air blow before connection.)
- Exceeding allowable offset leads to damage on internal parts. It is recommended to install a guide pin. This may also cause an air leak when disconnected under pressurization.
- Even though this product is equipped with filter, please note that inadequate flushing may result in poor flow performance or malfunction due to clogging of the built-in filter.
- When pressing to the connection limit, the force should be higher than reaction force and lower than 2.0kN.



Air Non-Leak Valve **Air Double Action**

model **BWQ**

Pilot Check Valve with Air Non-Leak* Function

A2 port (outgoing lock air) maintains air pressure even after disconnected from the air source unless air is provided to B1 port (release port).

※ "Air Non-Leak" means that the outgoing A2 port has pressure maintaining ability for more than 24 hours (under constant temperature).

World's First

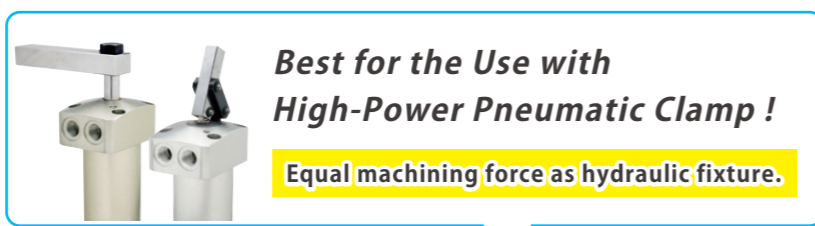
※According to our research.

Non-leak, which could only be achieved with hydraulics, is now possible with air.

New release of the valve model BWQ that achieves Air Non-Leak ※

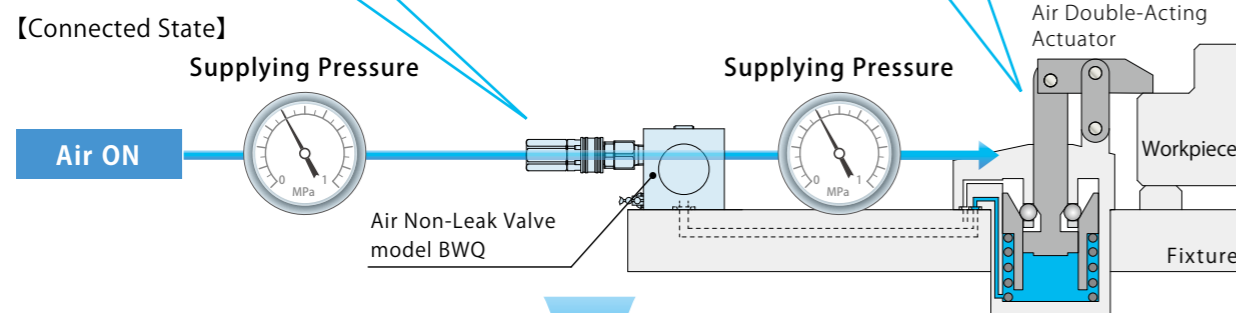


Easy to Connect

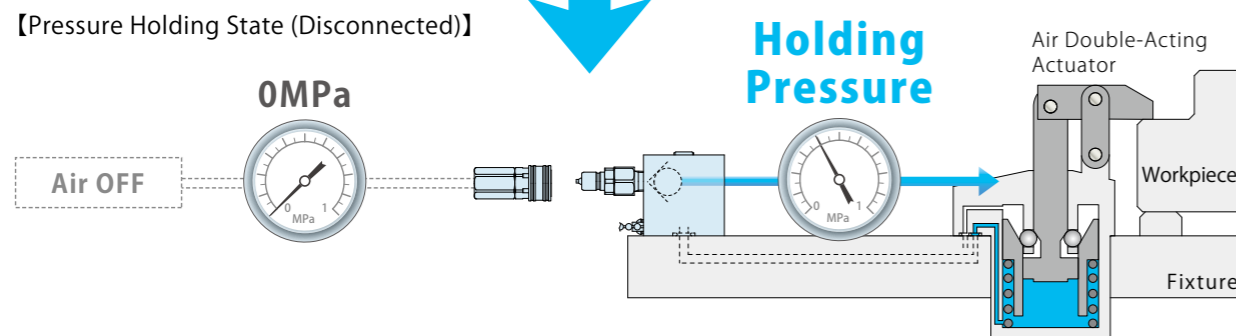


Best for the Use with High-Power Pneumatic Clamp!

Equal machining force as hydraulic fixture.

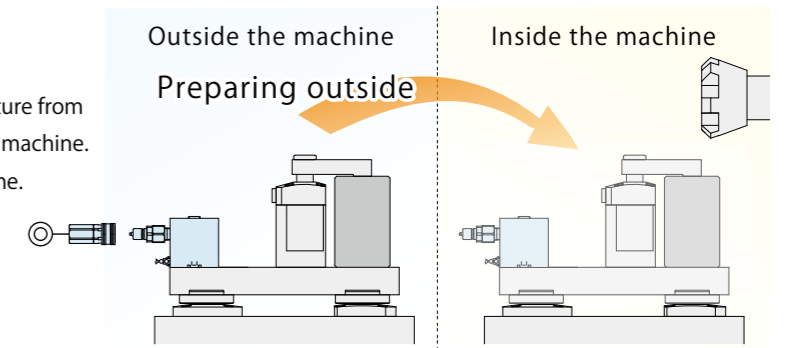


Holds the pressure even after the coupler is disconnected.



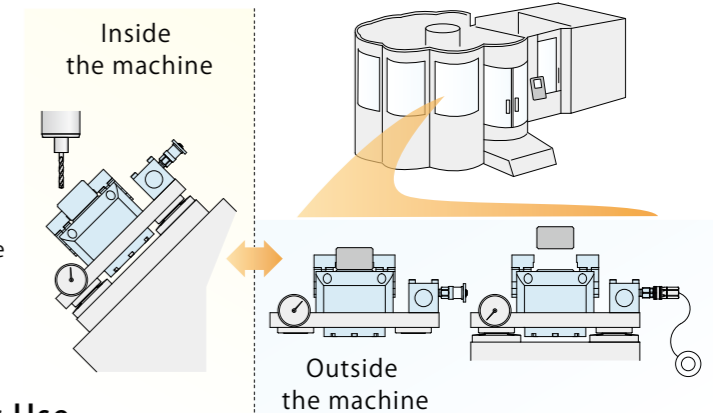
• **Setup Outside the Machine Improves Machine Up Time**

Air non-leak function allows to disconnect a fixture from an air source and to prepare the fixture outside machine. This reduces machine down time and set up time.



• **Reduce the Number of Circuits in the Machine**

By holding the air pressure, the number of circuits for fixture inside the machine can be minimized.



• **Outside Setup by Disconnecting Air of APC, Pallet Pooling, etc.**

Because it is able to disconnect the fixture from the air source, it is suitable for pallet pooling. It allows to move pallets freely without concerns on handling of hoses, and it is also suitable for transferring with robot.

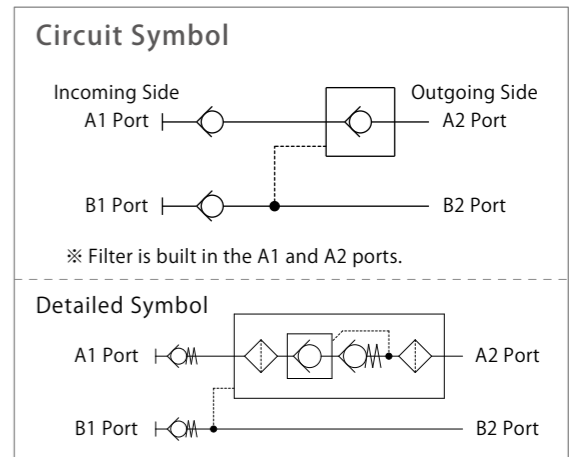
• **Energy-Saving with No Hydraulic Use**

The non-leak function which could only be achieved with hydraulics is now possible with air. Also, the same level of machining as a hydraulic fixture is possible by using with high-power pneumatic clamp.



• **Specifications** ※Please refer to the product catalog for detailed specifications.

| | | |
|--------------------------------------|------------------|---------------------------------------|
| Model No. | BWQ0100-□ | |
| Operating Pressure | MPa | 0.2 ~ 1.0 |
| Withstanding Pressure | MPa | 1.5 |
| Cracking Pressure | MPa | 0.04 |
| Pilot Pressure | MPa | Holding Pressure × 0.45 + 0.1 or more |
| Min. Passage Area | mm ² | 8.8 (Coupler Part) |
| Operating Temperature | °C | 0 ~ 70 |
| Usable Fluid | Air | |
| Applicable Coupler / Socket Model ※1 | C0-1SF-SUS-FKM | |
| Weight | kg | 0.5 |



Note : ※1. It shows the socket model number of compact coupler manufactured by NITTO KOHKI.

• **Notes for Usage (BWQ)**

- "Air Non-Leak" means that a single BWQ unit (A2 port) has pressure maintaining ability for more than 24 hours (under constant temperature). This cannot be used in equipment that requires the leakage amount level that is confirmed by tracer gas leak testing using helium and hydrogen.
- After installing parts of pressure maintaining circuit, confirm pressure maintaining by testing leakage at each connecting part using a leak checker, etc. (Please install a pressure gauge in the circuit.)
- When disconnecting the socket of the coupler, make the socket on the both circuits to pressure zero and in an opened state in order to maintain pressure with the check valve built in the body. (Control Valve Example: 5-port 3-position exhaust center)
- Before disconnecting/connecting the coupler, remove cutting chips and coolant with air blow. Also, install the coupler cover except during disconnecting/connecting operation.
- Even though this product is equipped with filter, please note that inadequate flushing may result in poor flow performance or malfunction due to clogging of the built-in filter.

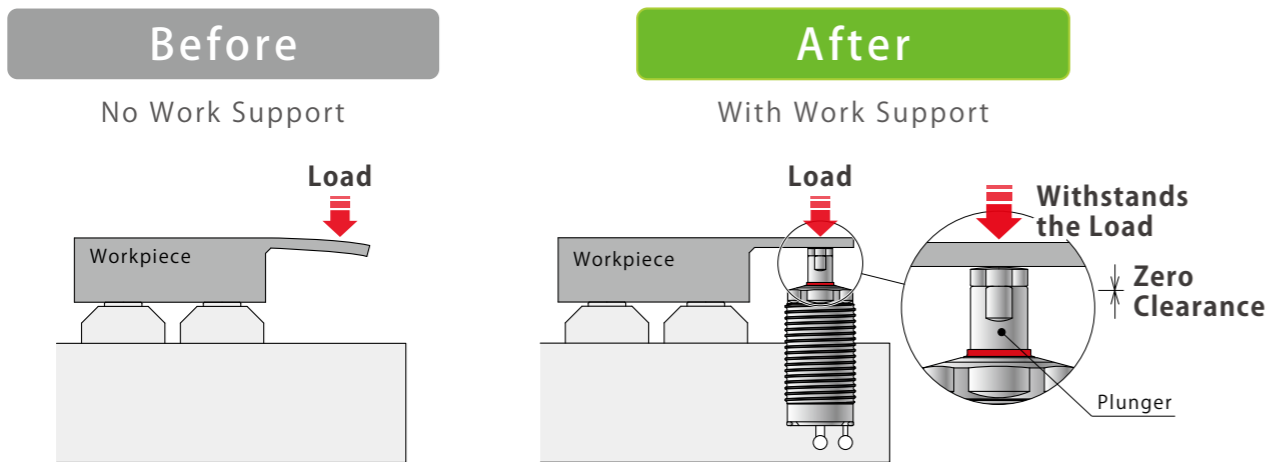


High-Power Pneumatic Work Support

model **WNC**

- Strong support force that is equivalent to hydraulic pressure.
- Prevents chattering while machining and deformation caused by the cutting load.
- Excellent draining of cutting chips.
- Equipped with Knockout Function that ensures highly reliable operation.

Work support prevents chattering and deformation caused by pressing load during workpiece machining.

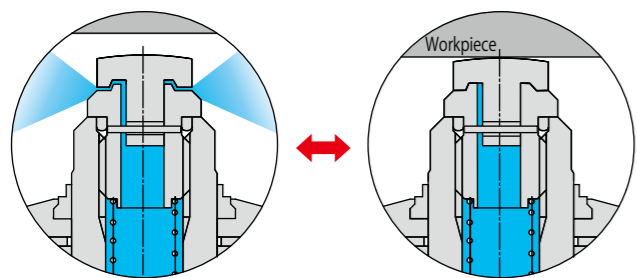


Chattering • Deformation Prevents Chattering • Deformation

The plunger contacts with slight spring force.
Wedge function locks the plunger firmly and holds it.

• Air Sensing Option

Enables plunger advance action confirmation.
Suitable for automation.



Sensing OPEN (OFF)

Sensing CLOSE (ON)

Specifications

※ Please refer to the product catalog or our website for detailed specifications.

| Model No. | Outer Diameter Thread Size | Support Force | Operating Pressure Range |
|-----------|----------------------------|----------------|--------------------------|
| WNC0103 | M16×1 | 0.02 ~ 0.22 kN | 0.3 ~ 0.7MPa |
| WNC0353 | M22×1.5 | 0.03 ~ 0.59 kN | |
| WNC0603 | M26×1.5 | 0.1 ~ 1.0 kN | 0.25 ~ 0.7MPa |
| WNC1003 | M30×1.5 | 0.2 ~ 1.7 kN | |
| WNC1603 | M36×1.5 | 0.3 ~ 2.5 kN | |
| WNC3003 | M45×1.5 | 0.7 ~ 4.8 kN | |
| WNC6003 | M60×2 | 1.6 ~ 9.0 kN | |

※ Specifications of options are different from above.
Please refer to the product catalog.

Design No. has been updated for the improvement.

Improved Work Support with Superior Environmental Durability

• Prevents the accumulation of cutting chips

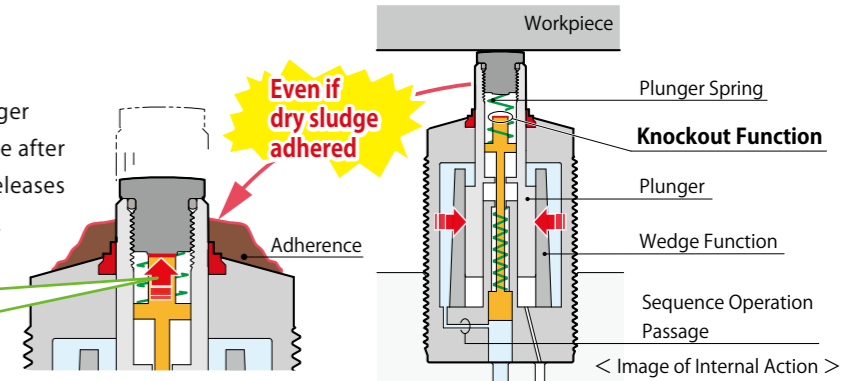
The work support can be used in various environments with "Exclusive Scraper" to prevent the accumulation of dust such as cutting chips and "Knockout Function" to release adherence after a long-time machine stop.



• Knockout Function

When a work support cannot operate with plunger spring force due to adherence such as dry sludge after a long-time machine stop, Knockout Function releases the adherence and secure the proper operation.

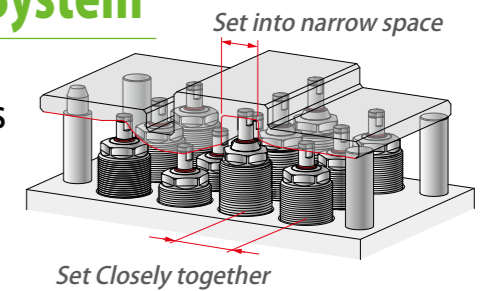
Improvement Knockout Function Releases the Adherence.



Arrangement in a Compact System

• Excellent Machining quality with multiple work supports

The spanner size on the edge of the body has been downsized.
It enables multiple work supports to be arranged in a compact system, and also prevents over torque during installation.



Additional Options

| Option List | Size (Outer diameter Thread Size) | WNC 0103 (M16) | WNC 0353 (M22) | WNC 0603 (M26) | WNC 1003 (M30) | WNC 1603 (M36) | WNC 3003 (M45) | WNC 6003 (M60) |
|-----------------|---|----------------|----------------|----------------|----------------|----------------|----------------|----------------|
| Standard | Air Advance Standard Model | ● | ● | ● | ● | ● | ● | ● |
| model -S | Air Advance Short Model | | ● | | | | | |
| model -Q | Air Advance Long Stroke Model | | ● | ● | ● | ● | ● | ● |
| model -E | Spring Advance Model | ● | ● | ● | ● | ● | ● | ● |
| model -ES | Spring Advance Short Model | | ● | | | | | |
| model -EQ | Spring Advance Long Stroke Model | | ● | ● | ● | ● | ● | ● |
| model -M | Air Advance Air Sensing Model | | ● | ● | ● | ● | ● | ● |
| model -M-Q | Air Advance Long Stroke Model with Air Sensing Option | | ● | ● | ● | ● | ● | ● |
| model -M-E | Spring Advance Model with Air Sensing Option | | ● | ● | ● | ● | ● | ● |

● Additional Option

● Conventional Option



High-Power Pneumatic Link Clamp
High-Power Pneumatic Swing Clamp

model **WCE / WHE**

High clamping force with pneumatic and mechanical lock system.

Stronger holding force with mechanical lock clamping force.

Compact models are newly added to the line-up.

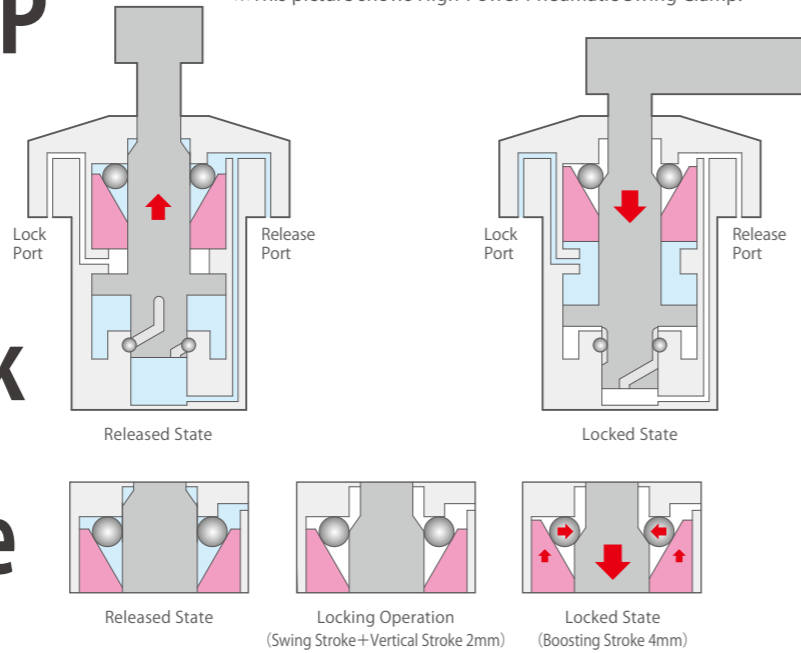
100,000 Units of

High-Power Series have been sold !!

HYBRID CLAMP
using
Mechanical Lock
and **Air Pressure**

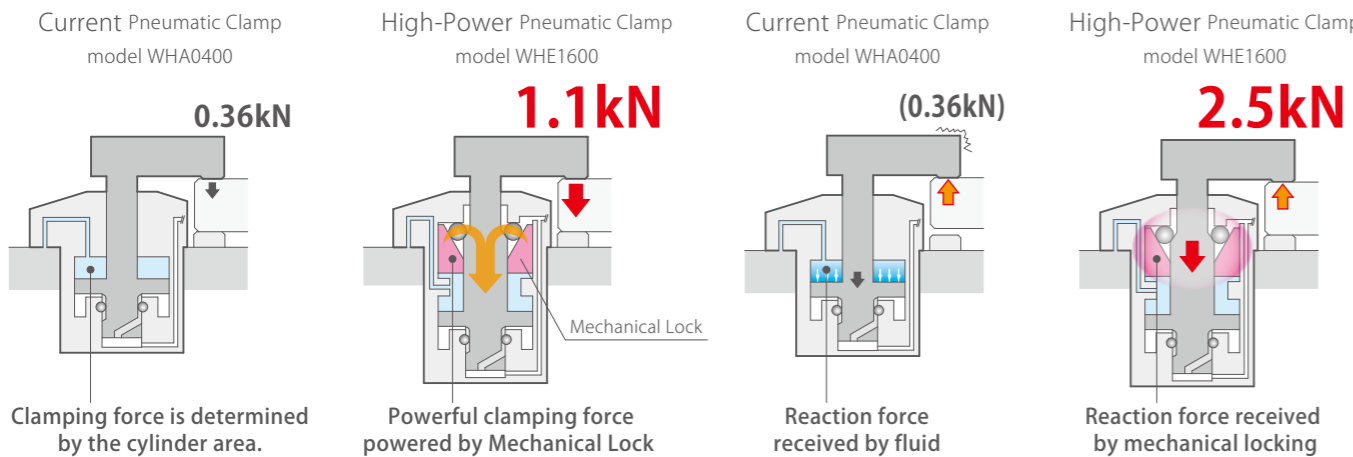
Mechanical Lock for High-Power Clamp PAT.

※This picture shows High-Power Pneumatic Swing Clamp.



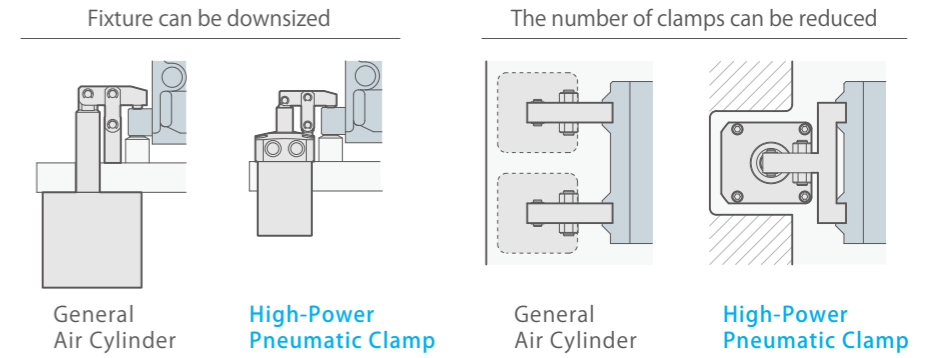
Powerful Clamping Force

Holding Force with Wedge Mechanism



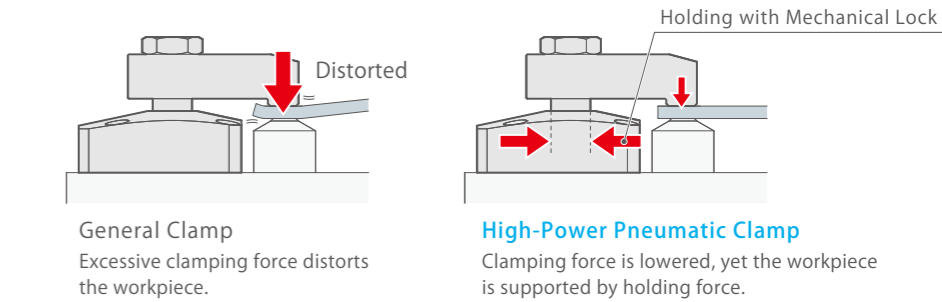
• **Smaller Footprint**

Smaller cylinders allow for more compact fixtures.
Exerts approximately 3 times higher clamping force than the same size comparison cylinder.



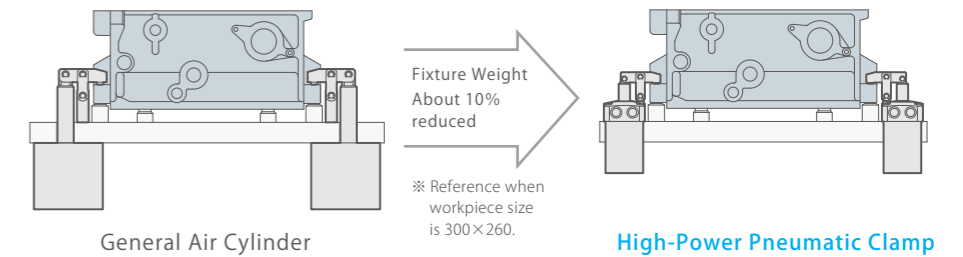
• **High Quality**

Optimum clamping force does not distort workpiece and holding force is strong enough to withstand machining loads, allowing for high quality machining.



• **Light Weight**

By reducing the weight of fixture, the load to equipment is minimized such as NC table.



Specifications for High-Power Pneumatic Series

※ Please refer to the product catalog or our website for detailed specifications.

High-Power Pneumatic Swing Clamp
model **WHE**



| Model No. | Cylinder Outer Diameter | Cylinder Force | Operating Pressure |
|-----------|-------------------------|----------------|--------------------|
| WHE0450 | φ36 | 0.18 ~ 0.44 kN | 0.2 ~ 0.5MPa |
| WHE0600 | φ40 | 0.23 ~ 0.57 kN | |
| WHE1000 | φ46 | 0.39 ~ 0.98 kN | |
| WHE1600 | φ54 | 0.63 ~ 1.57 kN | |
| WHE2500 | φ64 | 0.98 ~ 2.44 kN | |
| WHE4000 | φ77 | 1.54 ~ 3.86 kN | |

※ Cylinder Force is different from Clamping Force/Holding Force.

High-Power Pneumatic Link Clamp
model **WCE**



| Model No. | Cylinder Outer Diameter | Cylinder Force | Operating Pressure |
|-----------|-------------------------|----------------|--------------------|
| WCE0452 | φ36 | 0.20 ~ 0.44 kN | 0.2 ~ 0.5MPa |
| WCE0602 | φ40 | 0.28 ~ 0.59 kN | |
| WCE1002 | φ46 | 0.45 ~ 0.94 kN | |
| WCE1602 | φ54 | 0.77 ~ 1.59 kN | |
| WCE2502 | φ64 | 1.20 ~ 2.46 kN | |
| WCE4002 | φ77 | 1.92 ~ 3.92 kN | |

※ Cylinder Force is different from Clamping Force/Holding Force.



Air Double Action
High-Power Frog Clamp

model **WFE**

Largely retracted lever avoids interference during workpiece loading / unloading.
High-Power Frog Clamp has powerful clamping and holding force powered by air pressure + mechanical lock.



Hydraulic model

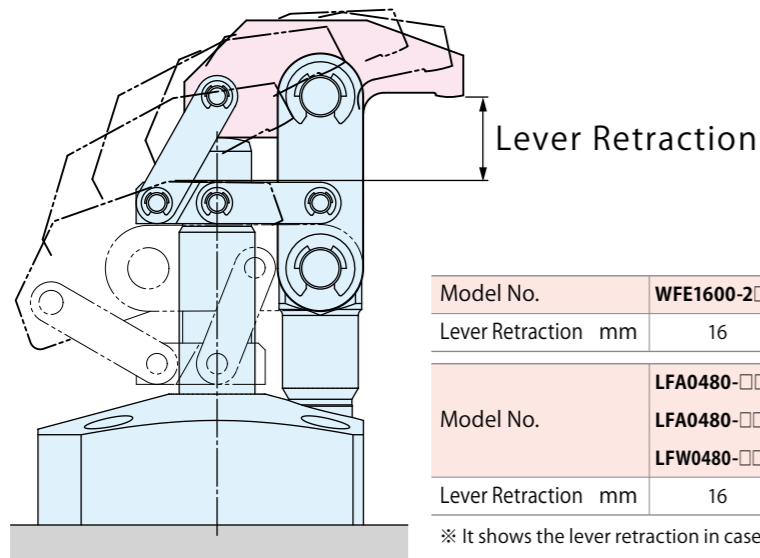
Hyd. Double Action
Frog Clamp

model **LFW-J/LFA/LFA-D**

Available with 3 options. Standard Model, Double End Rod Model (Action Confirmation by Sensing with Dog), and Release Confirmation Model (Release Confirmation with Air Sensor).

● **Lever Retracted Lower than the Clamping Point**

Large lever retraction allows for wide angle of loading and unloading workpieces between operations.

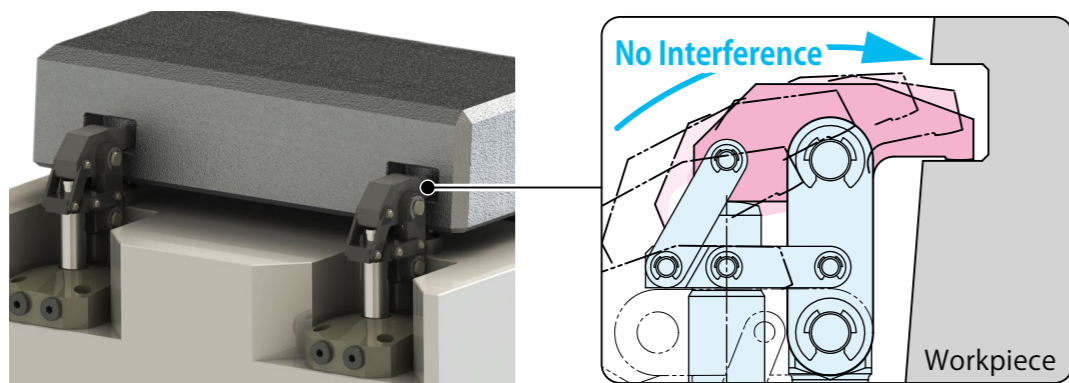


| | | | | |
|---------------------|--------------------|--------------------|--------------------|--------------------|
| Model No. | WFE1600-2□□ | WFE2500-2□□ | WFE4000-2□□ | |
| Lever Retraction mm | 16 | 16 | 24 | |
| Model No. | LFA0480-□□ | LFA0550-□□ | LFA0650-□□ | LFA0750-□□ |
| | LFA0480-□□D | LFA0550-□□D | LFA0650-□□D | LFA0750-□□D |
| | LFW0480-□□J | LFW0550-□□J | LFW0650-□□J | LFW0750-□□J |
| Lever Retraction mm | 16 | 16 | 25 | 25 |

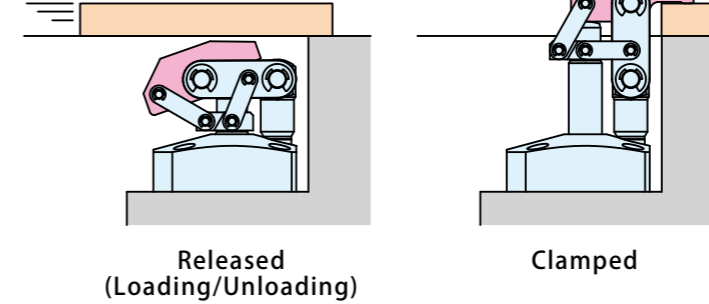
※ It shows the lever retraction in case of KOSMEK option lever.

● **Enables to clamp difficult clamping points**

The compact lever-operating range enables to clamp difficult clamping points.

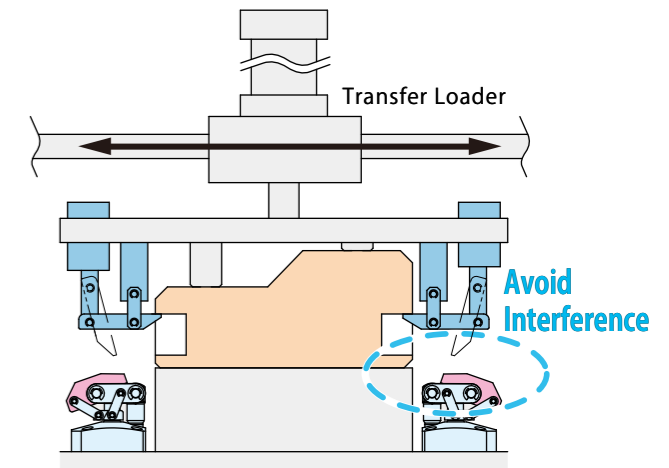


Avoid Interference during Transfer



Avoid interference with a workpiece when loading and unloading.

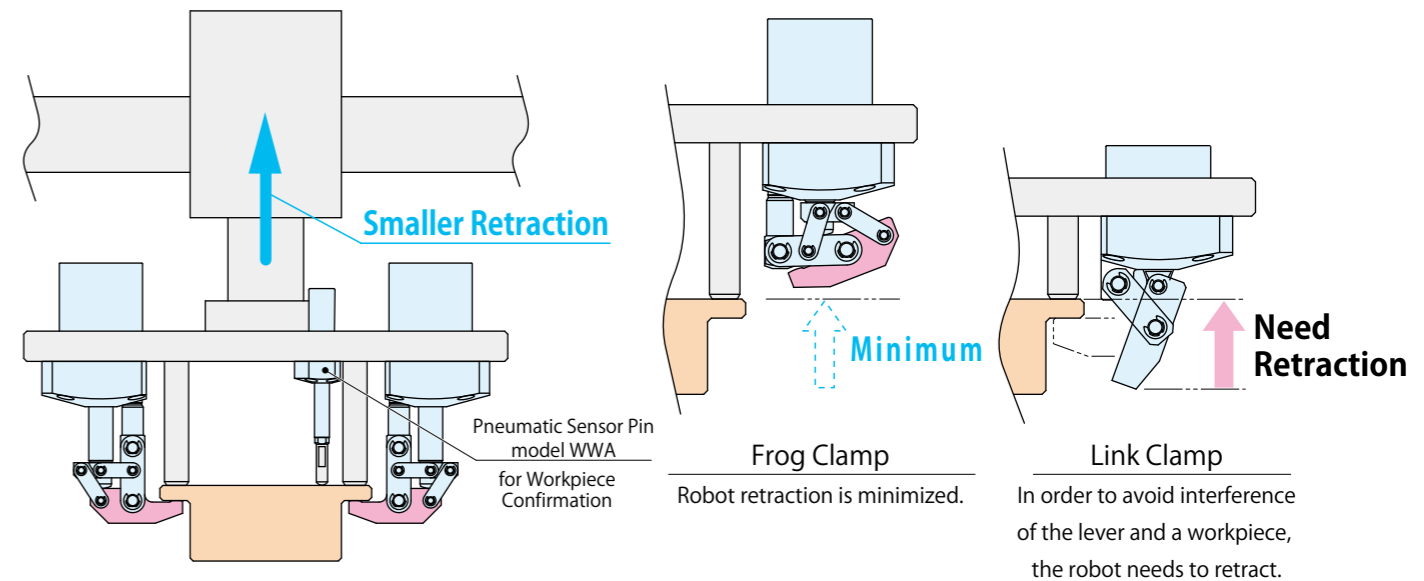
Large lever retraction allows for wide angle of loading and unloading workpieces between operations.



Avoid interference with clamps on the robot hand.

The largely retracted lever avoids interference with the work clamping lever on the transfer robot hand.

Robot Transfer



For Robotic Hands

Largely retracted lever enables to minimize robot retraction.

Specifications

High-Power Pneumatic Frog Clamp

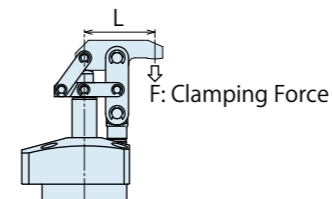
| Model No. | Cylinder Outer Diam. | Clamping Force | L | Operating Pressure |
|-----------|----------------------|----------------|------|--------------------|
| WFE1600 | φ 54 | 0.5 ~ 1.0 kN | 42mm | 0.2 ~ 0.5MPa |
| WFE2500 | φ 64 | 0.7 ~ 1.5 kN | 50mm | |
| WFE4000 | φ 77 | 1.1 ~ 2.3 kN | 60mm | |

※ L(mm) on above list is the lever length in case of KOSMEK option lever.

Frog Clamp Hyd. Double Acting Model (Standard Model)

| Model No. | Cylinder Outer Diam. | Clamping Force | L | Operating Pressure |
|------------|----------------------|----------------|--------|--------------------|
| LFA0480-□□ | φ 48 | 0.5 ~ 3.4 kN | 42mm | 1 ~ 7MPa |
| LFA0550-□□ | φ 55 | 0.6 ~ 4.2 kN | 50mm | |
| LFA0650-□□ | φ 65 | 1.1 ~ 7.3 kN | 56.5mm | |
| LFA0750-□□ | φ 75 | 1.7 ~ 11.4 kN | 67.5mm | |

※ L(mm) on above list is the lever length in case of KOSMEK option lever.



One Air Port to Confirm Clamp and Unclamp Actions. Single acting models are newly released.

— 1-Port 2-Way Sensing Series —



1-Port 2-Way Sensing Contributes to Energy-Saving



Significant Automation Improvements

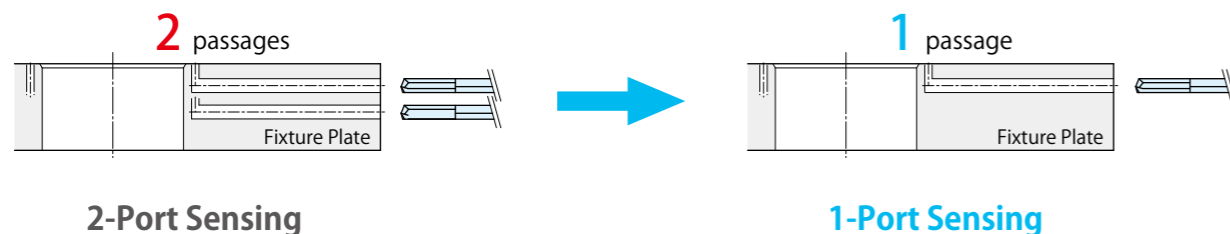


Cost Reduction

1-Port Sensing Enables to
Reduce Cost by \$1000

Reduce Machining Cost

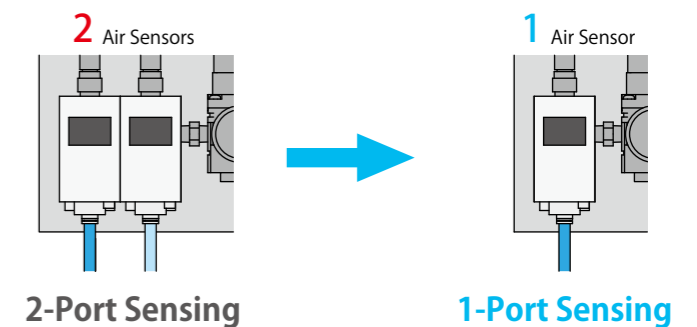
Only one fixture passage is required as the number of ports is decreased.
Example : 2,000mm × \$0.1 / 1mm Machining = \$200



Resource Saving

Reduce Overall Cost of Air Sensors by 50%

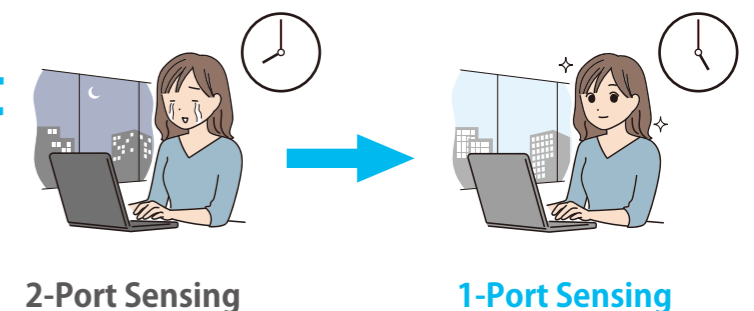
Only one air sensor is required.
Example : Sensor Cost \$100



Improve Work Efficiency

Reduce Designing Cost

Mounting hole and passage of fixture become simple, reducing designing cost.
Example : 2h × \$100 / h = \$200



Power/CO2 Reduction

Significant Difference in

Air Consumption !!

Previous Model

New Model

2-Port Sensing Series

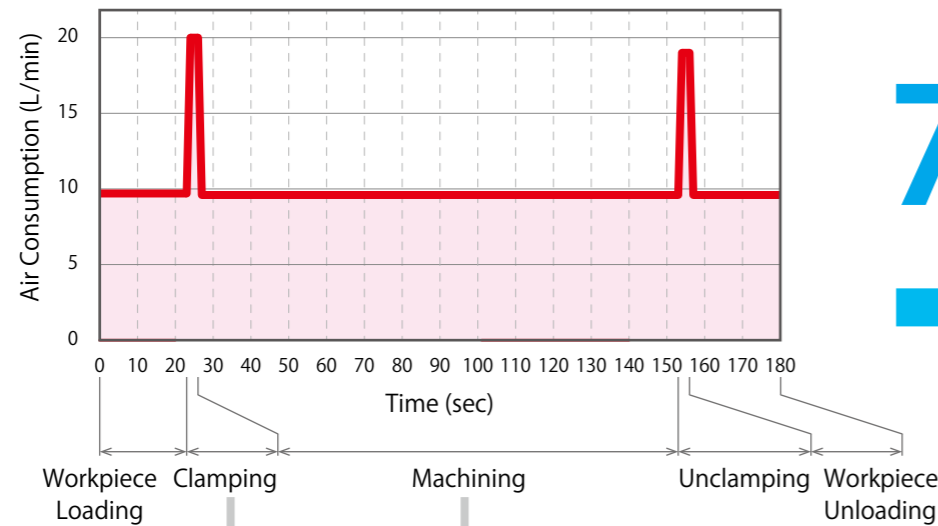
model LHW/LKW/LLW

1-Port Sensing Series

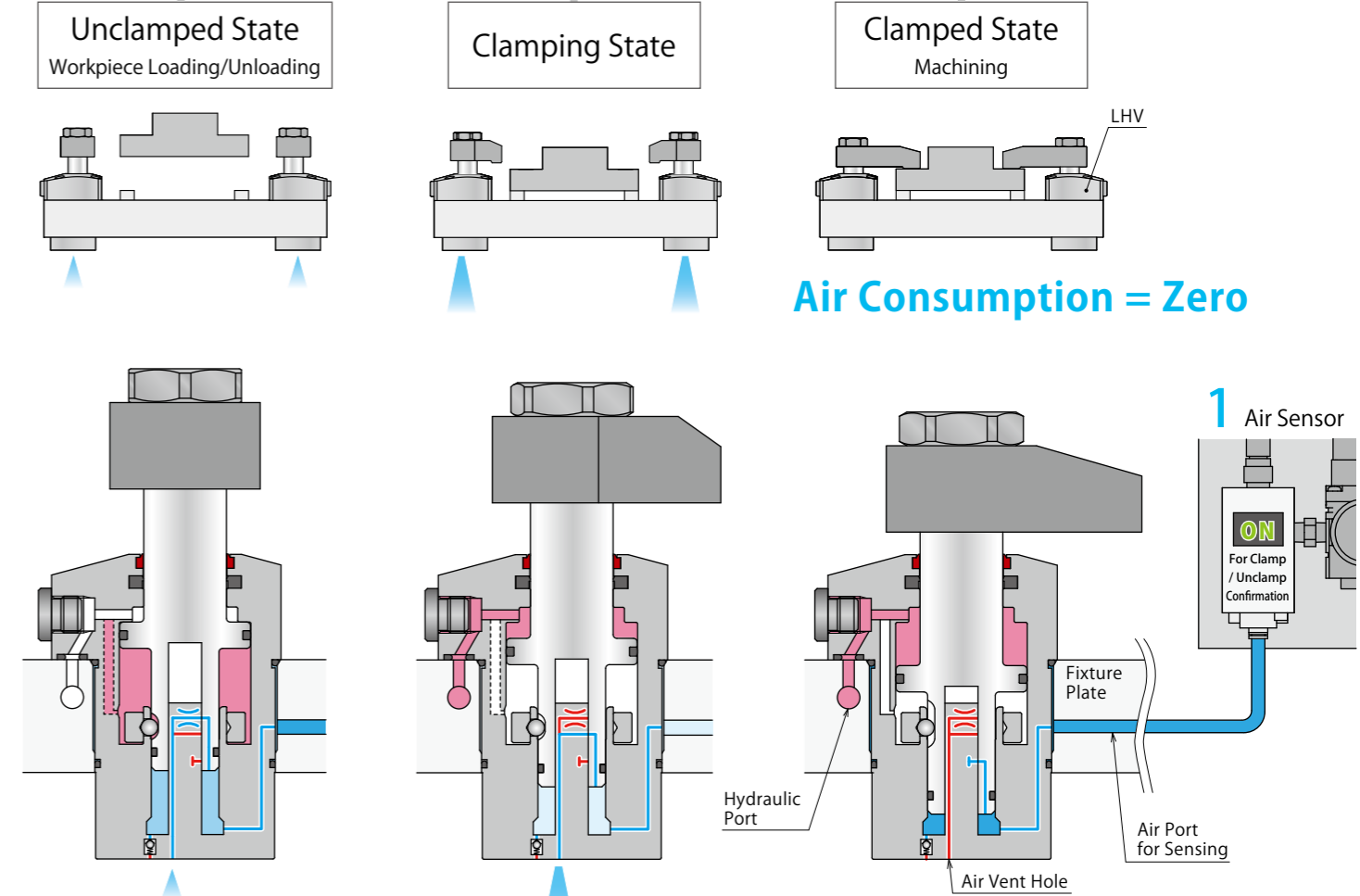
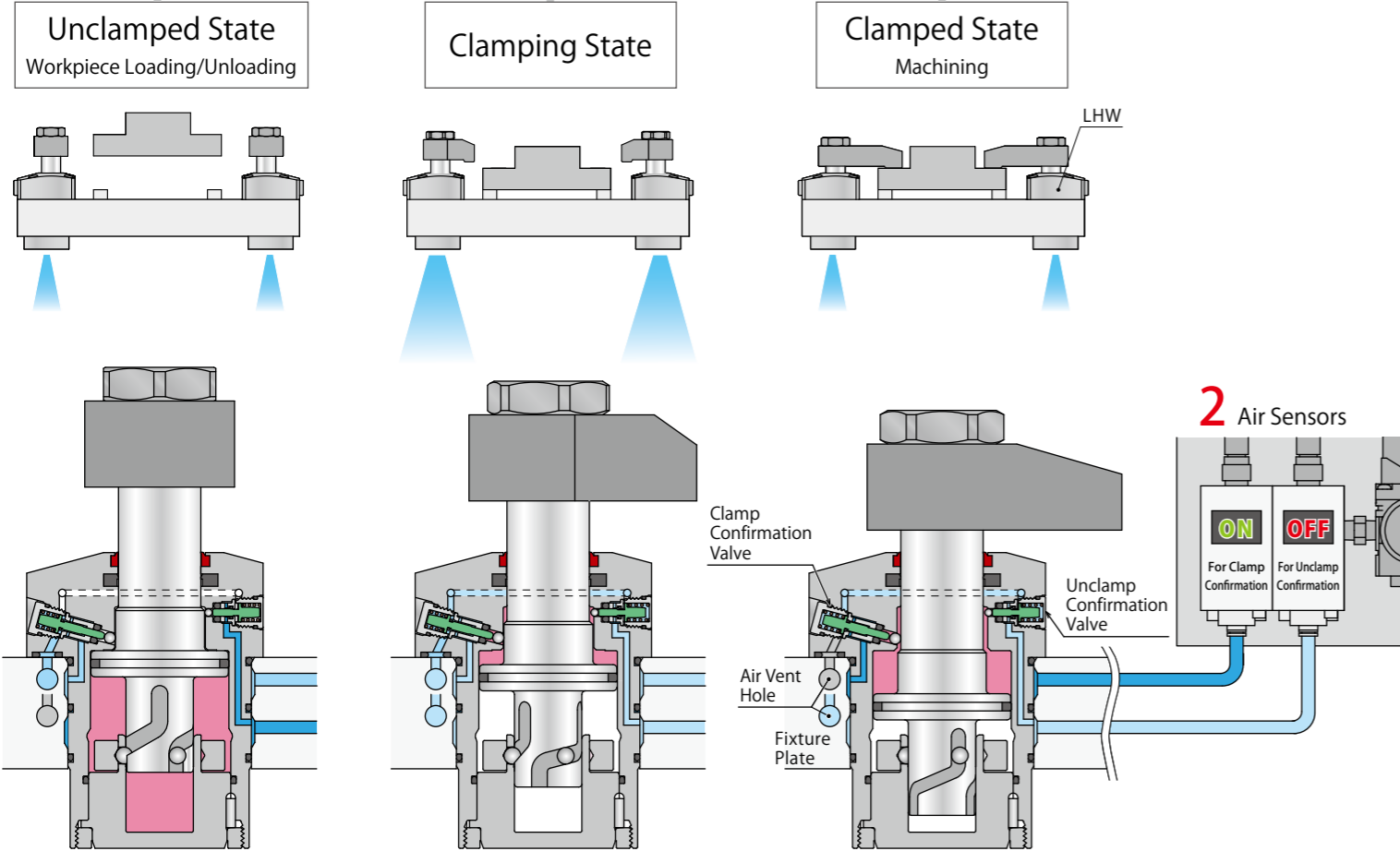
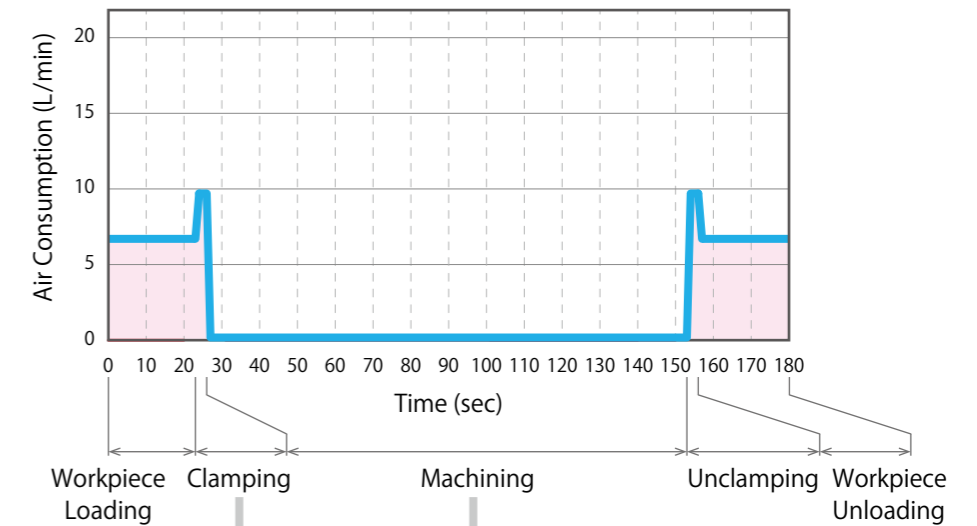
model LHV/LKV/LLV

model LHW Average Air Consumption : **10.1** L/min

model LHV Average Air Consumption : **2.1** L/min



79% OFF



Air Consumption = Zero

※ This is the actual value measured by KOSMEK when comparing air consumptions in case of two LHV clamps and two LHW clamps connected to air sensor(s).



Swing Clamp/Link Clamp with Action Confirmation **Hyd. Single Action**

model **LGV/LJV**

ONLY ONE AIR PORT to confirm clamp and unclamp.

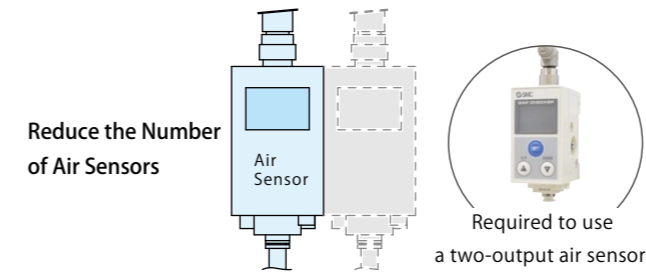
Compact clamp with action confirmation system.

"Single Acting Models" are newly added to the line-up.

Enables to reduce the number of fixture ports (circuits).

Minimized Number of Sensors

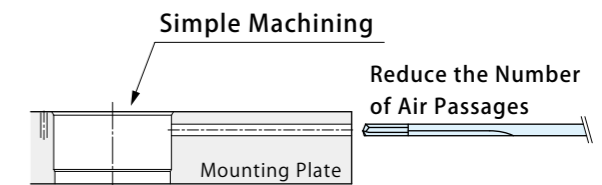
Only one air sensor is required to check both clamping and unclamping actions. (Required to use a two-output air sensor.)



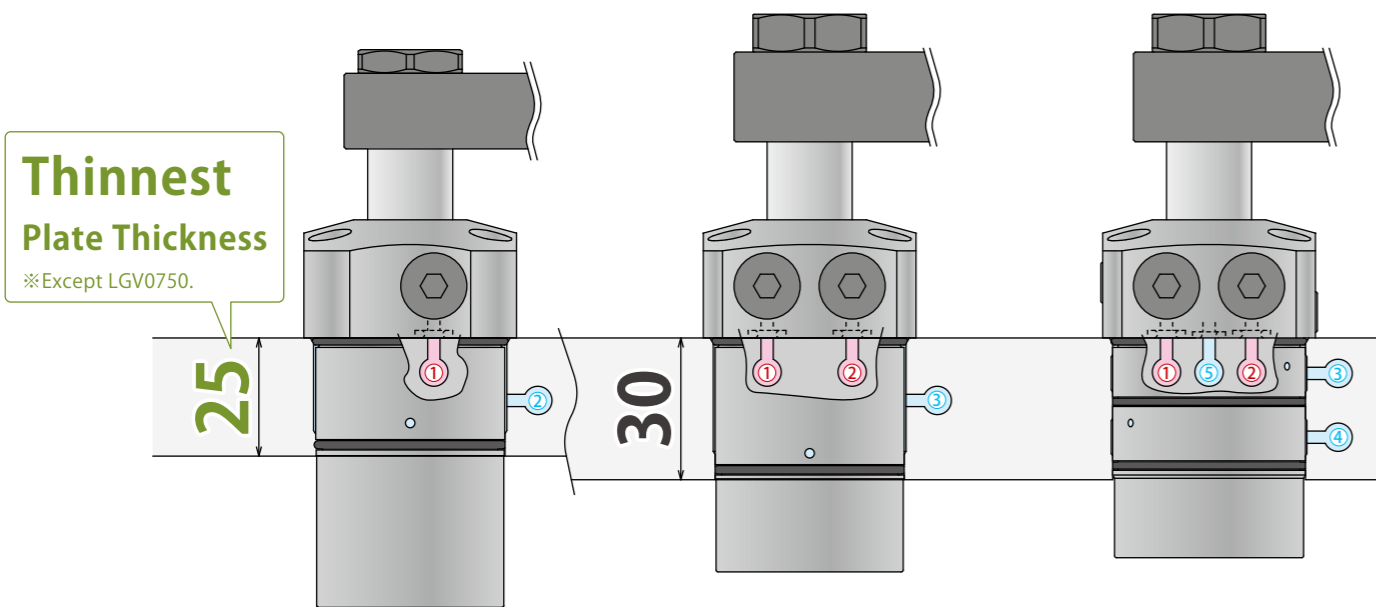
※ It can be easily used with Air Sensor Unit, which is introduced on the backside of this brochure.

Minimized Number of Ports • Simple Machining

Integrating ports for the sensor allows for reducing the number of both ports of a rotary joint and air passages of a fixture plate. Plus, they can simplify the machining of a mounting hole.



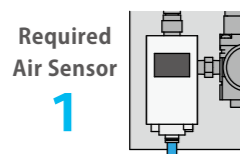
3 Options of Sensing Mechanism



NEW model **LGV**
1-Port 2-Sensing
Single-Acting Swing Clamp

2 Ports

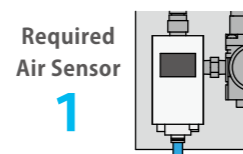
Hyd. Port : 1
Air Port : 1



model **LHV**
1-Port 2-Sensing
Double-Acting Swing Clamp

3 Ports

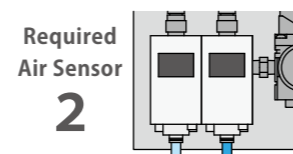
Hyd. Port : 2
Air Port : 1



model **LHW**
2-Port 2-Sensing
Double-Acting Swing Clamp

5 Ports

Hyd. Port : 2
Air Port : 2
Air Vent Port : 1

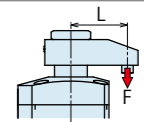


Specifications

Swing Clamp with Action Confirmation Hydraulic Single Action

| Model No. | LGV0400-C□□ | LGV0480-C□□ | LGV0550-C□□ | LGV0650-C□□ | LGV0750-C□□ |
|---|---|---|---|---|---|
| Cylinder Area for Clamping cm ² | 5.5 | 7.5 | 10.3 | 14.2 | 21.3 |
| Clamping Force ※ ¹ (Calculation Formula) kN | $F = \frac{P-1.22}{2.04+0.0084 \times L}$ | $F = \frac{P-1.09}{1.45+0.0044 \times L}$ | $F = \frac{P-1.22}{1.07+0.0033 \times L}$ | $F = \frac{P-1.22}{0.77+0.0020 \times L}$ | $F = \frac{P-0.97}{0.51+0.0012 \times L}$ |
| Cylinder Capacity cm ³ | 7.1 | 10.6 | 17 | 25.5 | 45.7 |
| Full Stroke mm | 13 | 14 | 16.5 | 18 | 21.5 |
| Swing Stroke(90°) mm | 6 | 7 | 8.5 | 10 | 11.5 |
| Lock Stroke mm | 7 | 7 | 8 | 8 | 10 |
| Swing Angle Accuracy | 90° ±3° | | | | |
| Swing Complete Position Repeatability | ±0.5° | | | | |
| Return Spring max. Force kN | 0.76 | 0.89 | 1.41 | 1.75 | 2.26 |
| min. Force kN | 0.45 | 0.59 | 0.83 | 1.08 | 1.43 |
| Operating Pressure MPa | 2.5 ~ 7 | | | | |
| Operating Temperature °C | 0 ~ 70 | | | | |
| Usable Fluid | General Hydraulic Oil Equivalent to ISO-VG-32 | | | | |
| Weight ※ ² kg | 1 | 1.3 | 1.8 | 2.8 | 4.3 |

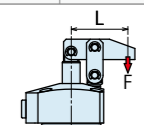
Notes : ※1. F : Clamping Force (kN), P : Supply Hydraulic Pressure (MPa),
L : Distance between the piston center and the clamping point (mm).
※2. It shows the weight of single swing clamp including the nut and the taper sleeve.



Link Clamp with Action Confirmation Hydraulic Single Action

| Model No. | LJV0400-C□□ | LJV0480-C□□ | LJV0550-C□□ | LJV0650-C□□ | LJV0750-C□□ |
|---|---|---|--|---|---|
| Cylinder Area for Clamping cm ² | 4 | 5.4 | 8.3 | 12.7 | 20.1 |
| Clamping Force ※ ³ (Calculation Formula) kN | $F = \frac{5.79 \times P - 2.80}{L - 16}$ | $F = \frac{8.94 \times P - 5.62}{L - 18.5}$ | $F = \frac{15.68 \times P - 7.49}{L - 21}$ | $F = \frac{28.06 \times P - 12.13}{L - 24.5}$ | $F = \frac{54.29 \times P - 24.93}{L - 30}$ |
| Full Stroke mm | 20.5 | 23.5 | 26 | 29.5 | 35 |
| Lock Stroke mm | 17.5 | 20.5 | 23 | 26.5 | 32 |
| Extra Stroke mm | 3 | 3 | 3 | 3 | 3 |
| Cylinder Capacity cm ³ | 8.2 | 12.6 | 21.6 | 37.5 | 70.4 |
| Return Spring max. Force kN | 0.21 | 0.36 | 0.44 | 0.58 | 0.96 |
| min. Force kN | 0.1 | 0.17 | 0.24 | 0.33 | 0.49 |
| Operating Pressure MPa | 2.5 ~ 7 | | | | |
| Operating Temperature °C | 0 ~ 70 | | | | |
| Usable Fluid | General Hydraulic Oil Equivalent to ISO-VG-32 | | | | |
| Weight ※ ⁴ kg | 0.9 | 1.2 | 1.8 | 2.5 | 4 |

Notes : ※3. F : Clamping Force (kN), P : Supply Hydraulic Pressure (MPa),
L : Distance between the piston center and the clamping point (mm).
※4. It shows the weight of single link clamp without the link lever.



Locating Pin with Higher Accuracy can be used under Machining Environment

model
VFK2000
VWK2000

Workpiece Hole Diameter

$\phi 5.7 \sim \phi 6.6$
 $\phi 6.7 \sim \phi 7.6$

Added 2 sizes



model
VFH1000
VWH1000

Workpiece Hole Diameter

$\phi 5, \phi 6, \phi 7, \phi 8$

Added 4 sizes

Hydraulic Model

| Model | Pressure Source/Control | Model No. | Workpiece Hole Diam. (mm) | Locating Repeatability |
|------------------------|-------------------------|--------------------|---|------------------------|
| Large Expansion Model | Hyd. / Double Action | NEW VFH1000 | $\phi 5, \phi 6, \phi 7, \phi 8$ | 0.030 mm |
| | | VFH2000/3000 | $\phi 9 \sim \phi 15$ | 0.010 mm |
| Casting Material Model | Hyd. / Double Action | NEW VFK2000 | $\phi 5.7 \sim \phi 6.6, \phi 6.7 \sim, \phi 7.6$ | 0.010 mm |
| | Hyd. / Single Action | VFK2000/3000 | $\phi 7.6 \sim \phi 16.2$ | |
| High Accuracy Model | Hyd. / Double Action | VFM2000/6000 | $\phi 8 \sim \phi 30$ | 0.003 mm |
| | Hyd. / Single Action | VFL2000/6000 | | |



Large Expansion Model
VFH1000 / VWH1000
For Finishing / Dividing Process

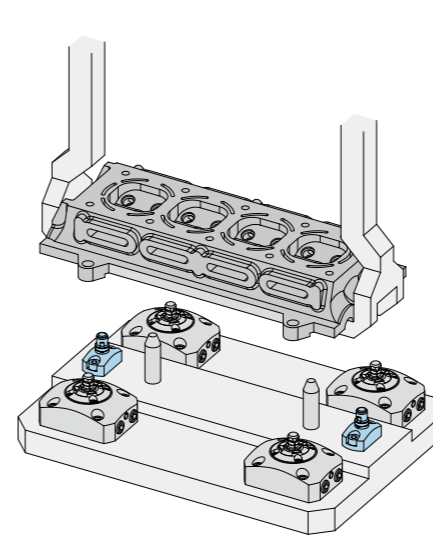
Pneumatic Model

| Model | Pressure Source/Control | Model No. | Workpiece Hole Diam. (mm) | Locating Repeatability |
|------------------------|-------------------------|--------------------|---|------------------------|
| Large Expansion Model | Air / Double Action | NEW VWH1000 | $\phi 5, \phi 6, \phi 7, \phi 8$ | 0.030 mm |
| | | VWH2000/3000 | $\phi 9 \sim \phi 15$ | 0.010 mm |
| Casting Material Model | Air / Double Action | NEW VWK2000 | $\phi 5.7 \sim \phi 6.6, \phi 6.7 \sim, \phi 7.6$ | 0.010 mm |
| | | VWK2000/3000 | $\phi 7.6 \sim \phi 16.2$ | |
| High Accuracy Model | Air / Double Action | VWM2000/5000 | $\phi 8 \sim \phi 30$ | 0.003 mm |

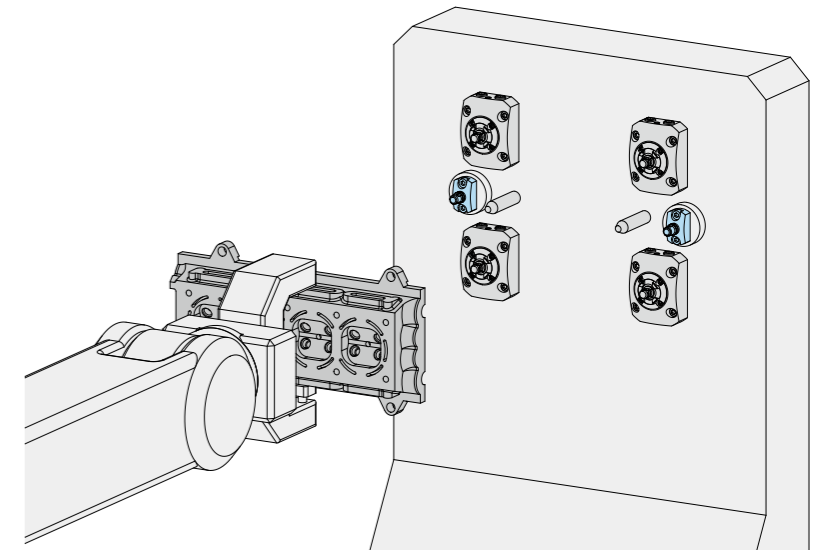


Casting Material Model
VFK2000 / VWK2000
Steel balls come out.
For Locating Casting Core Hole /
The First Process

Application Examples

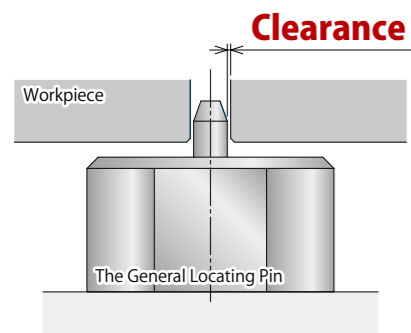


Locating workpieces/machining fixtures

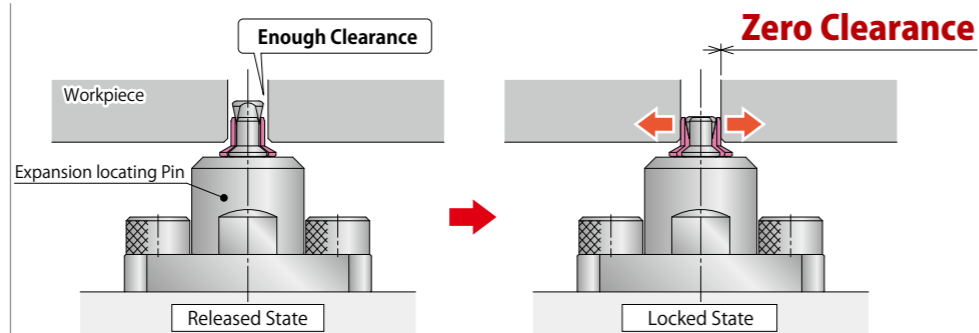


Loading and Unloading with Robots

The World's Smallest Diameter Expansion Locating Pin



The general locating pin has some clearance between the pin and a workpiece hole.



Expansion Locating Pin has **Zero Clearance!!**

- | When Expanded | The clearance between the pin and a reference hole becomes zero to locate with high accuracy.
- | When Released | Easy to load/unload workpieces with enough clearance.

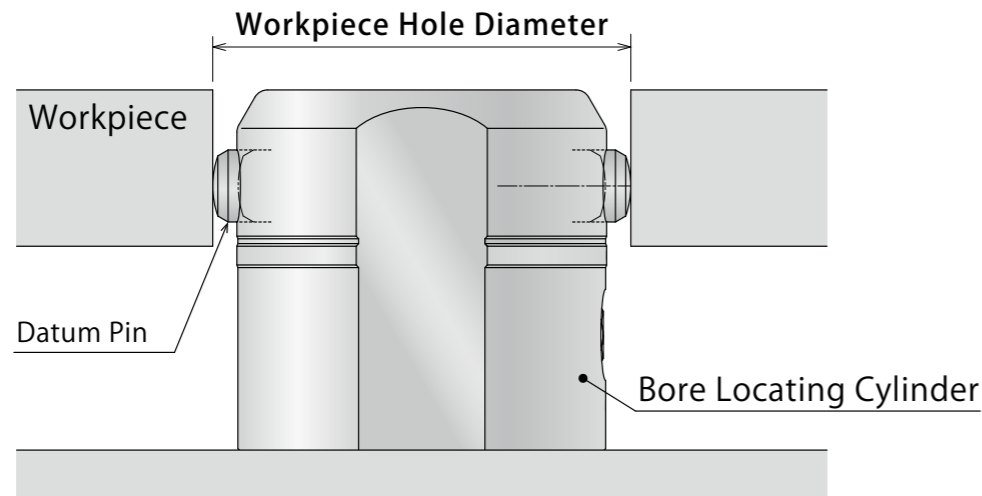


Bore Locating Cylinder **Hyd. Double Action**

model **VFP**

Large Expansion Stroke, Zero Clearance with Datum Hole.

Max. Applicable Workpiece Hole : $\phi 129$

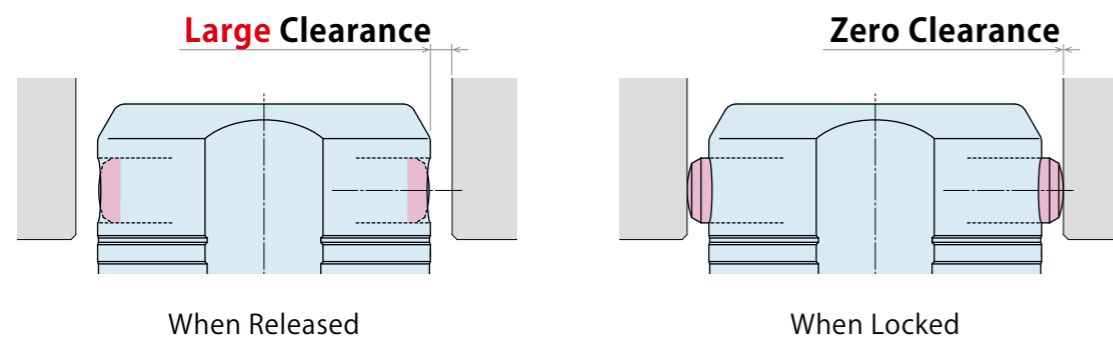


Line-up of 4 body sizes according to workpiece hole diameters.

| Model No. | VFP0600-□ VFP0600-□-M | VFP0800-□ VFP0800-□-M | VFP1000-□ VFP1000-□-M | VFP1200-□ VFP1200-□-M |
|---------------------------|--------------------------|--------------------------|--------------------------|--------------------------|
| Workpiece Hole Diam. mm | $\phi 60 \sim 65$ | $\phi 80 \sim 86$ | $\phi 100 \sim 107$ | $\phi 120 \sim 129$ |
| Locating Repeatability mm | 0.02 | 0.02 | 0.03 | 0.03 |

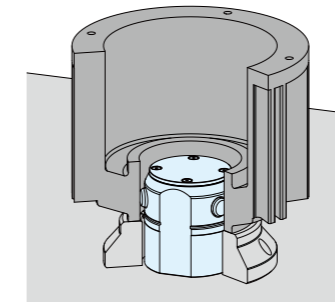
• Excellent Workpiece Loading and Unloading

Long stroke of the pin allows for large clearance when released, simplifying loading and unloading the workpiece.

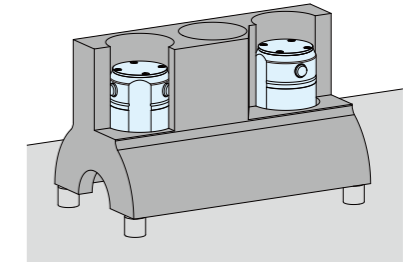


• Application Examples

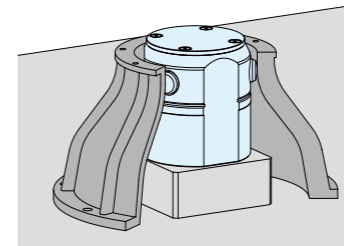
Centering and Locating of Large-Diameter Hole



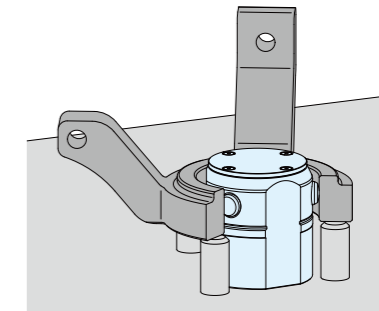
Centering of Motor Housing



Positioning of Cylinder Block



Centering of Transmission Case



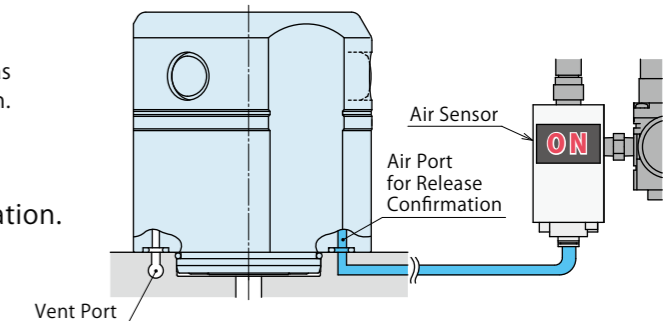
Centering of Knuckle

OPTION

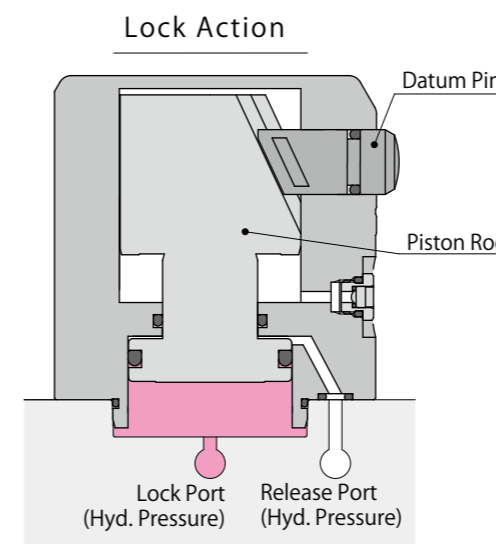
※ Action Confirmation : Only option M has the release action confirmation function.

• Release Confirmation

An air sensor enables release action confirmation.



• Cross Section



• Specifications

| Model No. | VFP0600-□-□ | VFP0800-□-□ | VFP1000-□-□ | VFP1200-□-□ |
|---|---|-------------------|---------------------|---------------------|
| Workpiece Hole Diam. mm | $\phi 60 \sim 65$ | $\phi 80 \sim 86$ | $\phi 100 \sim 107$ | $\phi 120 \sim 129$ |
| Locating Repeatability ^{※1} mm | 0.02 | 0.02 | 0.03 | 0.03 |
| Datum Diameter | At Release | $\phi 58$ or less | $\phi 77$ or less | $\phi 96$ or less |
| | At Full Stroke | $\phi 66$ or more | $\phi 87$ or more | $\phi 108$ or more |
| Expanding Force ^{※2} | at 7.0MPa | 2.4 | 3.6 | 4.9 |
| | at 1.5MPa | 0.5 | 0.8 | 1.1 |
| Cylinder Capacity (Empty Action) | Lock | 2.4 | 4.4 | 6.9 |
| | Release | 4.8 | 8.7 | 13.4 |
| Operating Pressure MPa | 1.5 ~ 7.0 | | | |
| Operating Temperature °C | 0 ~ 70 | | | |
| Usable Fluid | General Hydraulic Oil equivalent to ISO-VG-32 | | | |
| Weight kg | 1.2 | 2.5 | 4.4 | 7.4 |

Notes:
 ※1. It shows the locating repeatability under specific condition (when no load is applied).
 ※2. Expanding force shows the calculated value when coefficient friction is $\mu 0.2$.
 1. This product is used only for locating and does not have a clamping function.

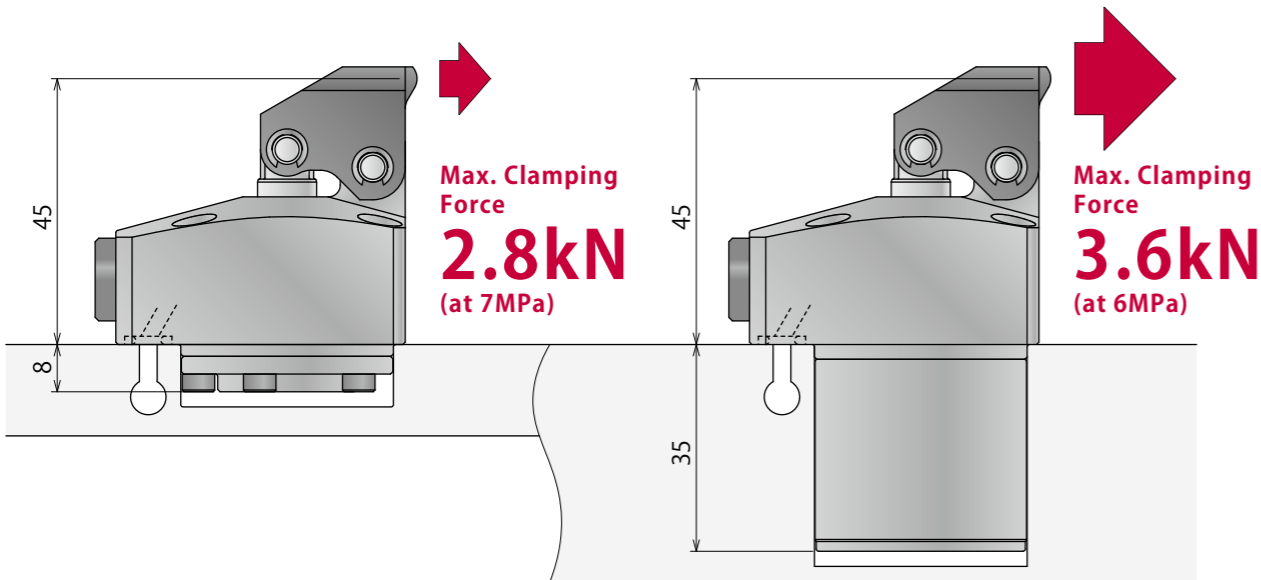
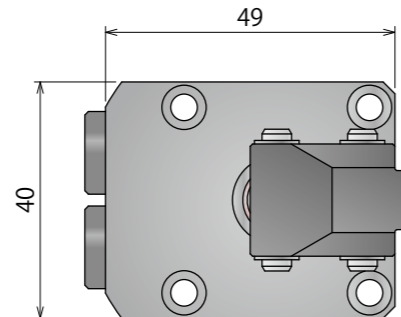
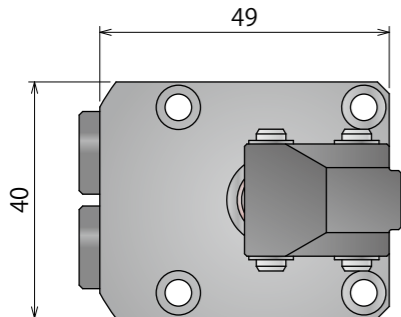


Standard Side Clamp
High-Power Side Clamp **Hyd. Double Action**

model **LSA/LSE**

Specialized for side push. Alternative solution when traditional clamp is causing tooling clearance issue.

The high-power model is equipped with the mechanical locking so that it exerts powerful clamping force and holding force.

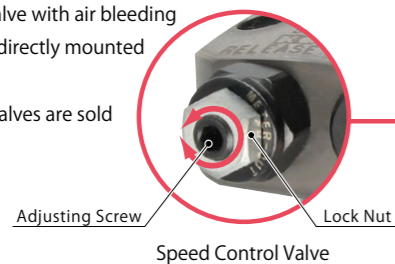


Standard Side Clamp
model **LSA**
Standard Model

High-Power Side Clamp
model **LSE**
High Power Model

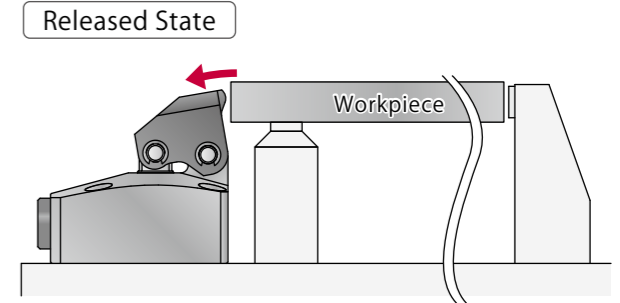
Direct Mount Speed Control Valve

Speed control valve with air bleeding function can be directly mounted on the product. (Speed control valves are sold separately.)



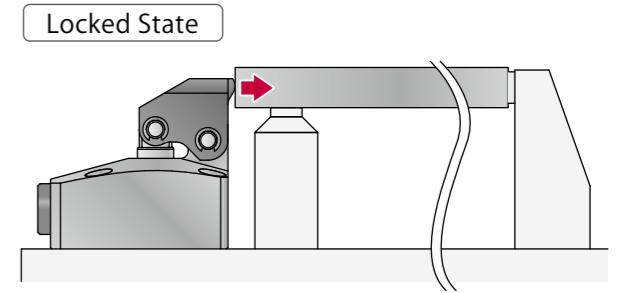
Workpiece Single Side Clamping

Clamps the side of the workpiece.



For Workpieces with No Clamping Space

Even if a workpiece has no clamping space, the side of the workpiece can be clamped and fixed.

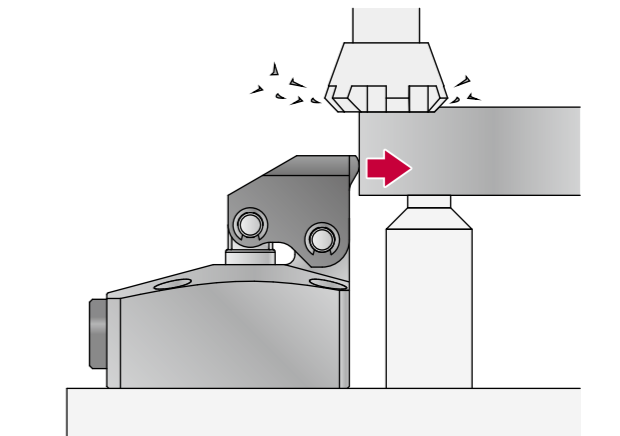
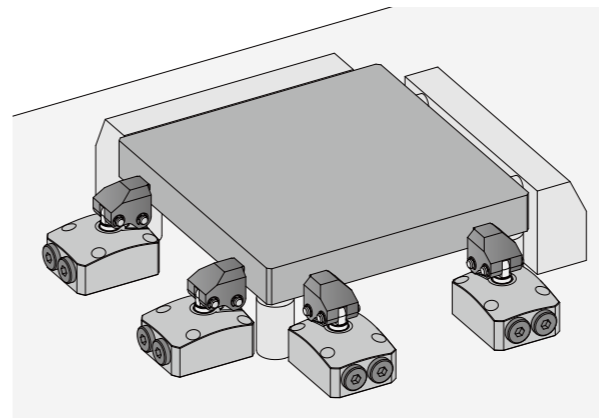


The Same Mounting Dimensions with Swing Clamps and Link Clamps

Side Clamp has the same mounting hole dimensions with Swing Clamps (Ex. model LHA) and Link Clamps (Ex. model LKA).

Zero Top Side Interference

There are no interfering objects on the top surface by clamping the workpiece from the side. Machining of the top surface of the workpiece becomes easier.



Specifications

Standard Side Clamp

| Model No. | LSA0360-C□ | |
|-----------------------|--|----------------------------------|
| Cylinder Capacity | Lock | cm ³ 1.6 |
| | Release | cm ³ 1.3 |
| Operating Pressure | MPa | 0.5 ~ 7.0 |
| Clamping Force | Calculation Formula | kN 0.394 × Supply Pressure (MPa) |
| | at 7 MPa Supply Pressure | kN 2.8 |
| Operating Temperature | °C | 0 ~ 70 |
| Usable Fluid | General Hyd. Oil Equivalent to ISO-VG-32 | |
| Weight | kg | 0.5 |

High-Power Side Clamp

| Model No. | LSE0360-C□ | |
|-----------------------|--|----------------------------------|
| Cylinder Capacity | Lock | cm ³ 3.2 |
| | Release | cm ³ 3.0 |
| Operating Pressure | MPa | 0.5 ~ 6.0 |
| Clamping Force | Calculation Formula | kN 0.601 × Supply Pressure (MPa) |
| | at 6 MPa Supply Pressure | kN 3.6 |
| Operating Temperature | °C | 0 ~ 70 |
| Usable Fluid | General Hyd. Oil Equivalent to ISO-VG-32 | |
| Weight | kg | 0.7 |

Notes :

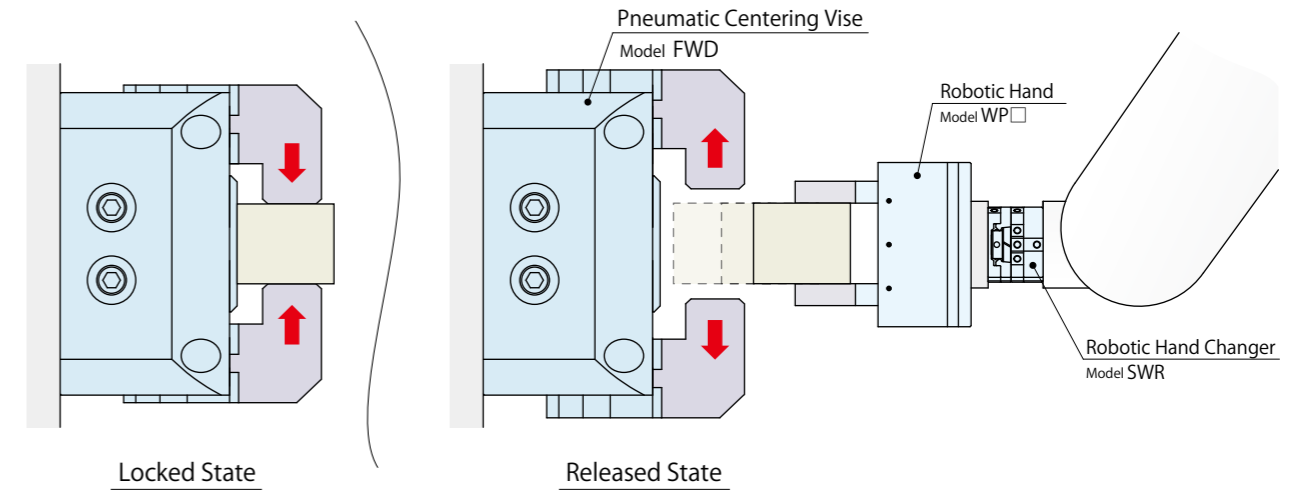
1. For the holding force of High-Power Side Clamp, please refer to the product catalog or contact us.



Pneumatic Centering Vise

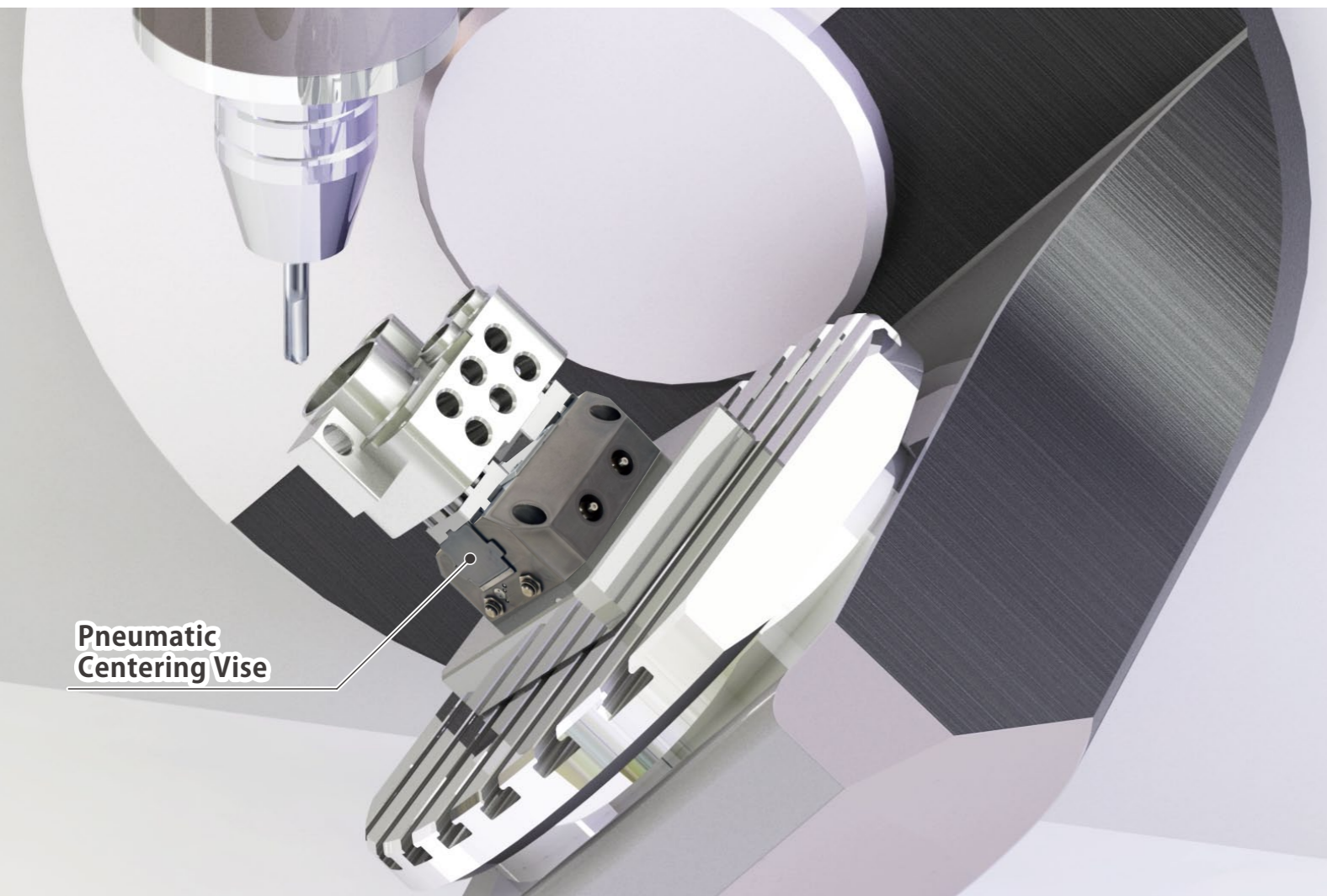
model **FWD**

- High Repeatability + High Cylinder Force + Safety Function to Maintain Locked State.
- Powerful Holding of Workpiece with Air Pressure, Equipped with Release Action Confirmation.



High-Accuracy • High-Power Pneumatic Vise

Best for Automation with Safety Function and Action Confirmation



- Maintains the locked state even when air pressure is cut off.**
 The built-in check valve maintains internal locking air pressure until air is supplied to the release port. This maintains the locked state even when locking air pressure is temporarily cut off, ensuring safety.
- Easy to Machine the Machining Surface of Clamp Lever**
 Only slot and bolt hole need to be machined for mounting the clamp lever. Complicated serration machining is not required.
- High Accuracy**
 The slide block design enables high repeatability and is suitable for high-accuracy application.
- Release Action Confirmation**
 Built-in release confirmation valve enables to confirm release action with an air sensor.
- Able to Mount Speed Control Valve (model BZW)**

Specifications

* Please refer to the product catalog for detailed specifications.

| Model No. | | FWD0650 | FWD0850 | FWD1000 | FWD0650-L | FWD0850-L | FWD1000-L |
|---|---------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|
| Slider Stroke (One Side) | mm | 2.5 | 2.5 | 2.5 | 7 | 7 | 7 |
| Max. Clamping Height (at 1MPa) | mm | 35 | 45 | 55 | 75 | 100 | 125 |
| Cylinder Area | Lock | 32.1 | 54.7 | 75.4 | 32.1 | 54.7 | 75.4 |
| | Release | 33.2 | 56.7 | 78.5 | 33.2 | 56.7 | 78.5 |
| Clamping Force (Calculation Formula) *1 | kN | $F = \frac{2650 \times P}{220 + L}$ | $F = \frac{5440 \times P}{263 + L}$ | $F = \frac{8460 \times P}{295 + L}$ | $F = \frac{1440 \times P}{226 + L}$ | $F = \frac{2950 \times P}{270 + L}$ | $F = \frac{4570 \times P}{300 + L}$ |
| Repeatability (X-axis Direction) *2 | mm | ±0.01 | | | | | |
| Operating Pressure | MPa | 0.2 ~ 1.0 | | | | | |
| Operating Temperature | °C | 0 ~ 70 | | | | | |
| Usable Fluid | | Dry Air | | | | | |
| Weight | kg | 3.5 | 5.4 | 7.4 | 3.5 | 5.4 | 7.4 |

Notes : *1. F : Clamping Force(kN), P : Supply Air Pressure (MPa), L : Clamping Height (mm)
*2. Repeatability under the same condition.



NEW

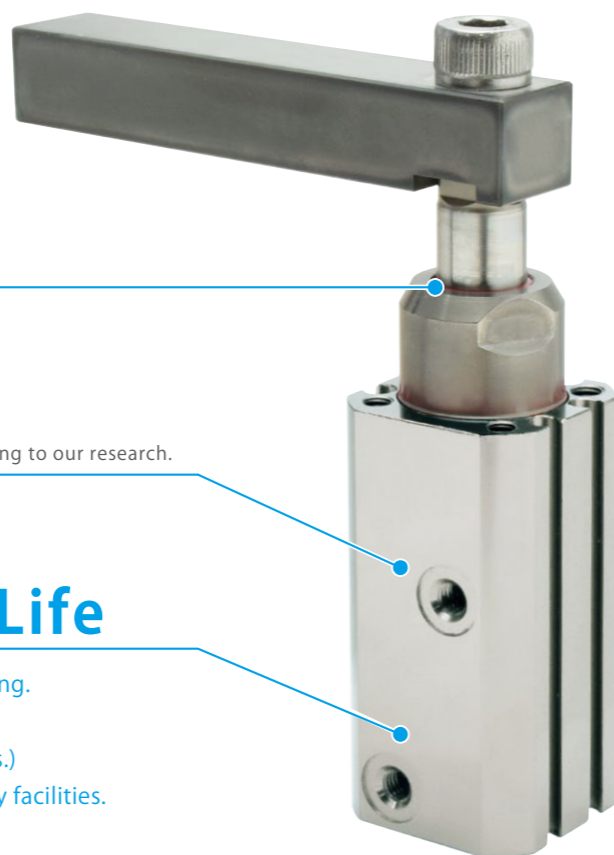
Pneumatic Swing Clamp

model **WHC**

High-Durability, High-Speed and High-Accuracy Compact Pneumatic Cylinder.
This clamp is coolant resistant, and can be used in various applications with the use of auto switch.

High Rigidity, Long Operational Life and High Accuracy with Powerful Swing Mechanism

High Speed • High Rigidity • $\pm 0.5^\circ$ Swing Angle Position Repeatability



Coolant Resistant

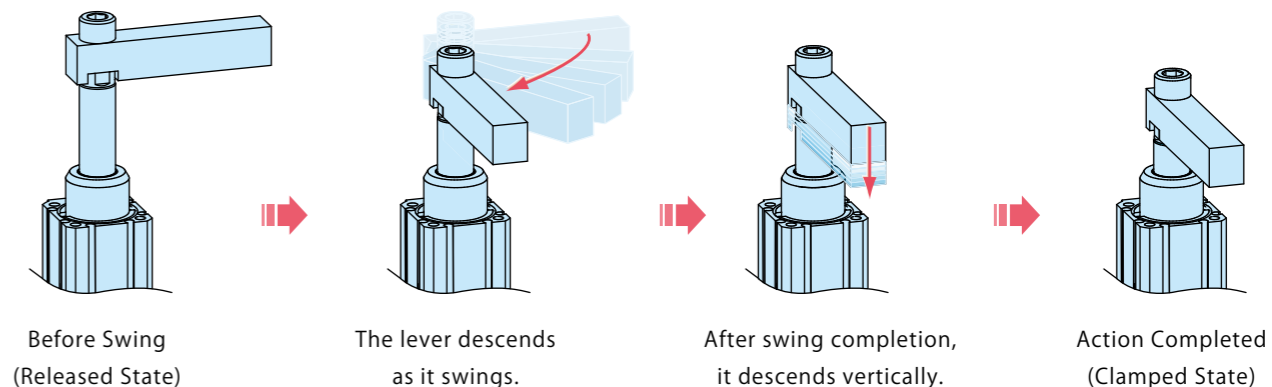
Compact Body

The World's Smallest Class ※According to our research.

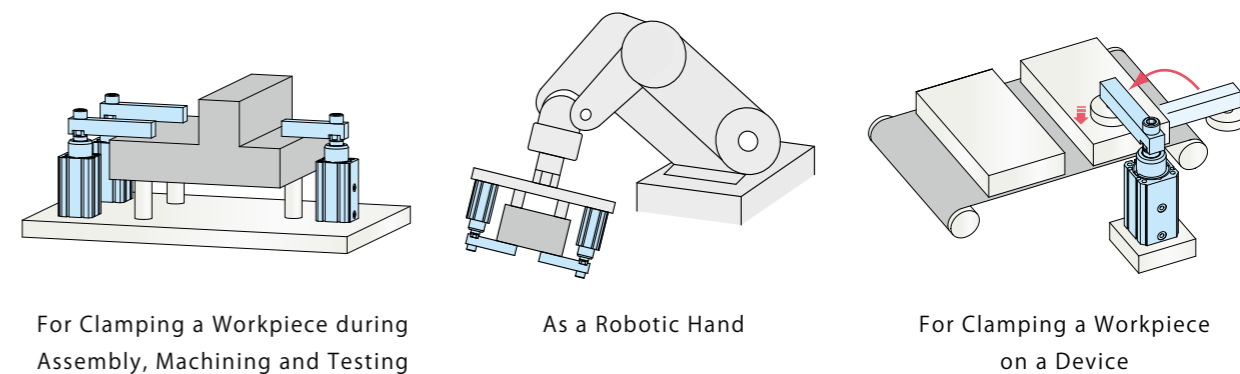
High Accuracy • Long Operational Life

Strong swing mechanism with **3 steel balls** tracking.
Allows for high-speed and long operational life.
(Conducted in-house operation test 2 million times.)
For creating high-lifespan, environmentally friendly facilities.
Swing Complete Position Repeatability : $\pm 0.5^\circ$
Swing Angle Accuracy **$90^\circ \pm 3^\circ$**

Action Description

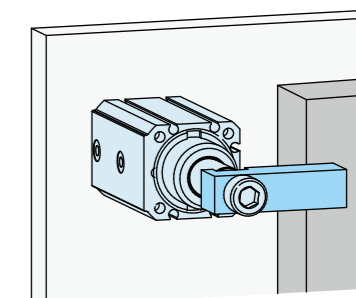
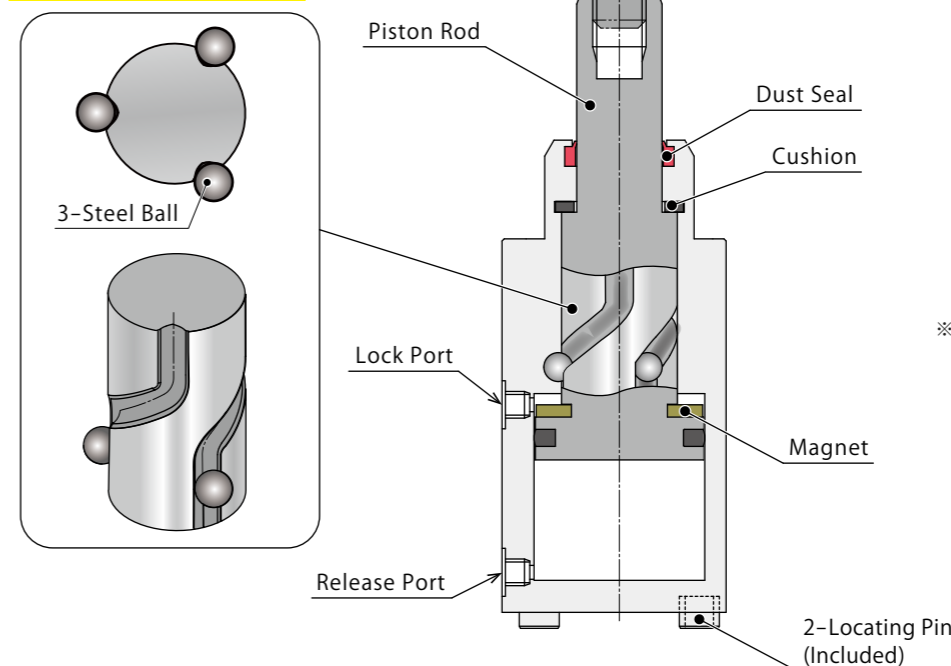


Application Examples



Cross Section

Strong Body with 3 Steel Balls and Lead Groove



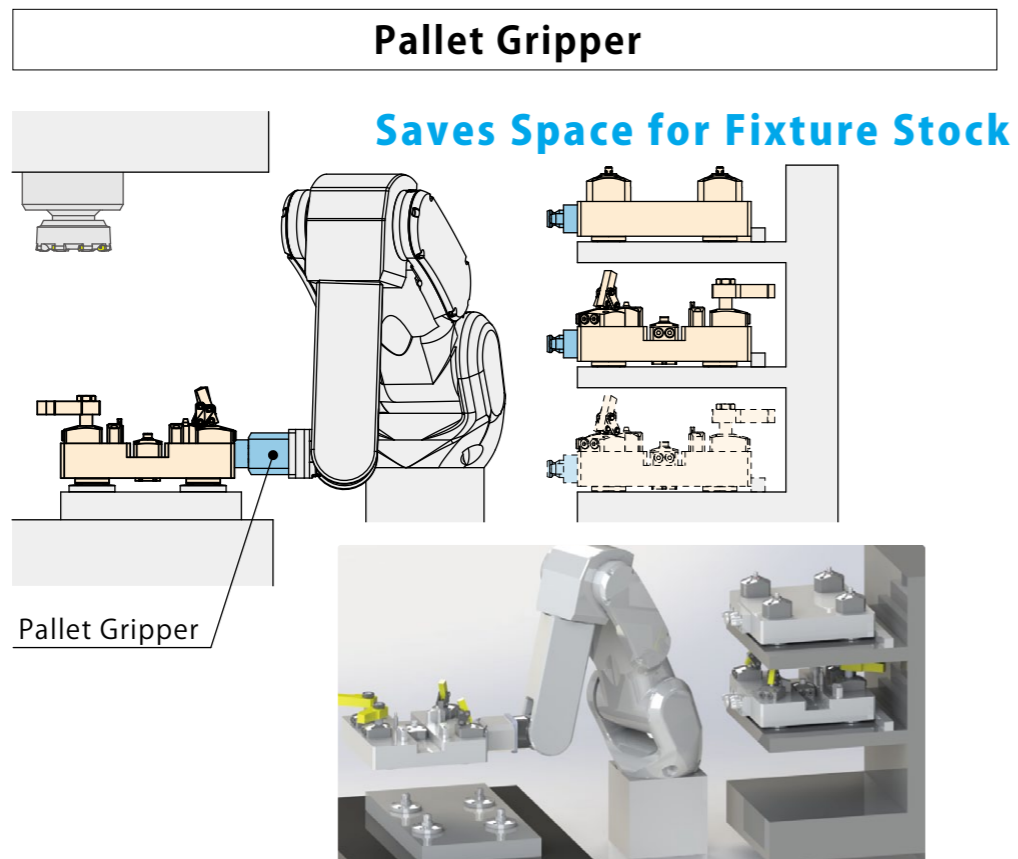
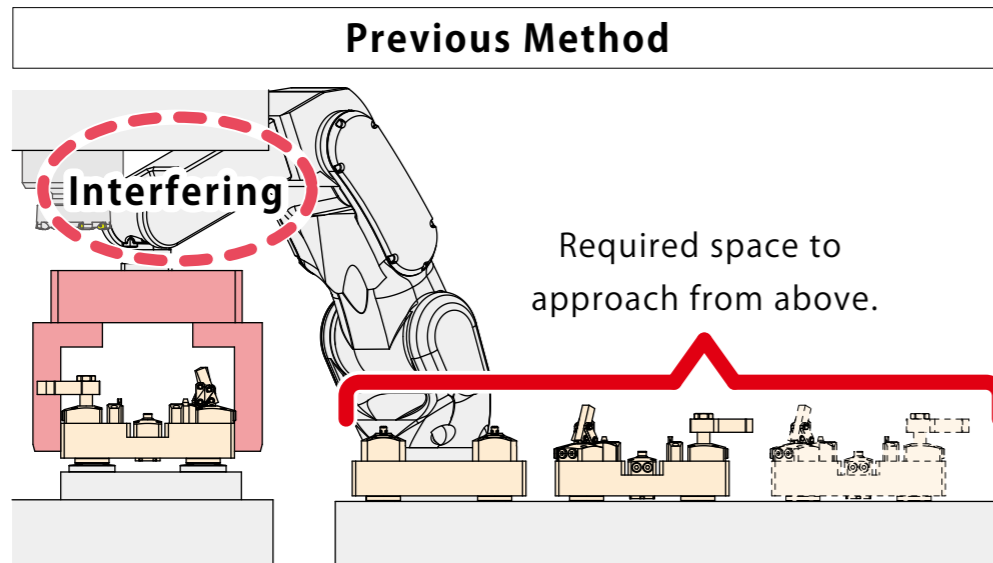
Able to mount on a wall surface

※ When using the product, please make sure to check "Notes for Lever Design" on the product catalog.



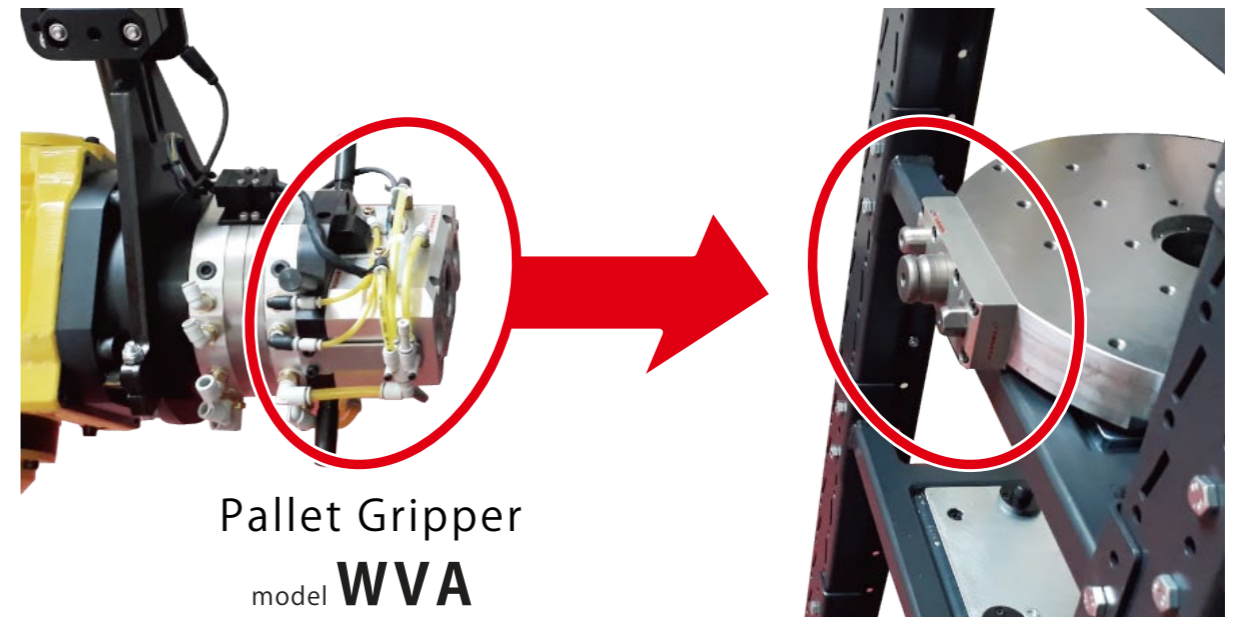
Pallet Gripper
model **WVA**

Moment-Resistible Pallet Gripper is suitable for pallet transfer.
Side approaching enables to save space for fixture stock.

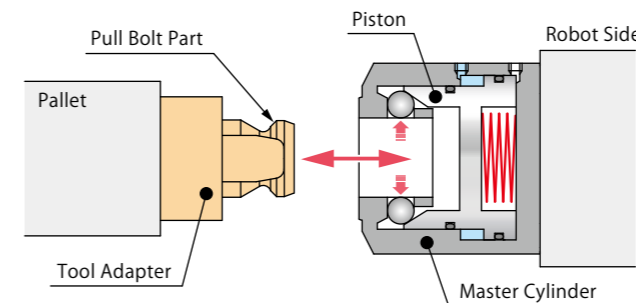


Simplify Fixture Setup with Robot

Side-Approaching Pallet Gripper



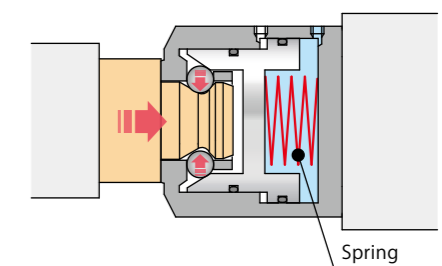
Action Description ※ This is a simplified drawing. The actual part components may be different.



When Loading/Unloading (Released)

Release Air Pressure ON
Lock Air Pressure OFF

Release action : The piston moves backward and the steel balls are set inside so that the tool adapter can be attached/detached.



When Transferring (Locked)

Release Air Pressure OFF
Lock Air Pressure ON

Lock action : The piston moves forward with lock air pressure and built-in spring, and pulls in the pull bolt of the tool adapter via the steel balls.

Self-locking function with spring prevents a workpiece fall even when air pressure drops to 0MPa in case of a power failure.
※ Usually it should be connected with spring force and lock air pressure.



Hole Gripper

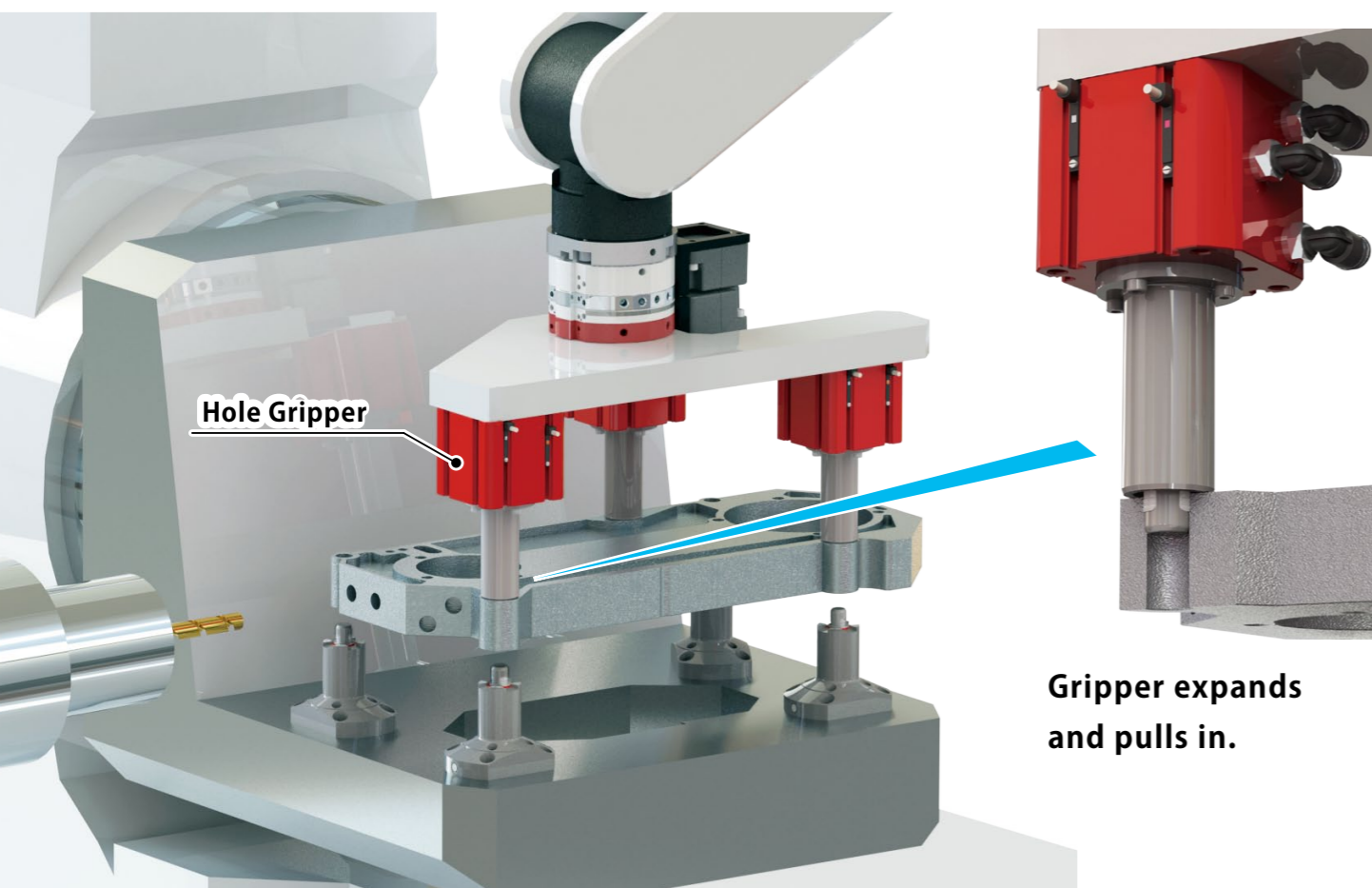
model **WKK**

Transfers workpieces with I.D. gripping.

Air blow function prevents cutting chips and coolant, allowing for transferring workpieces to and from various machining and die casting processes.

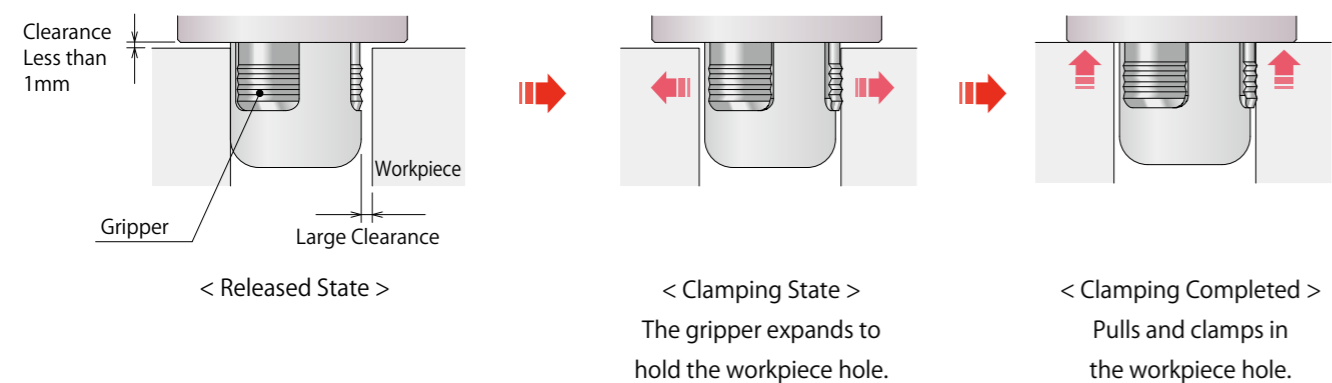
Action confirmation is available by using an auto switch.

- For transferring workpieces to and from various machining processes



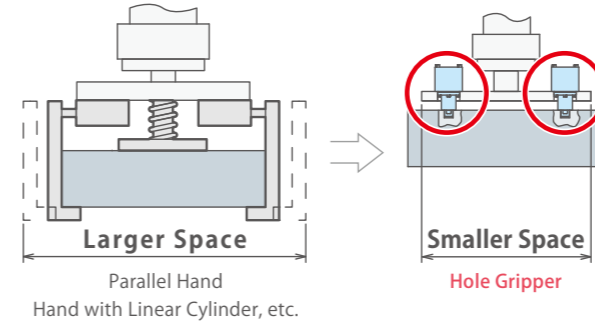
Gripper expands and pulls in.

Action Description



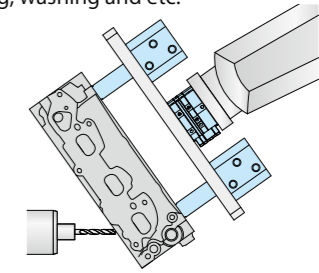
• Light Weight / Smaller Footprint

WKK makes a robotic hand compact and enables to downsize transfer equipment.



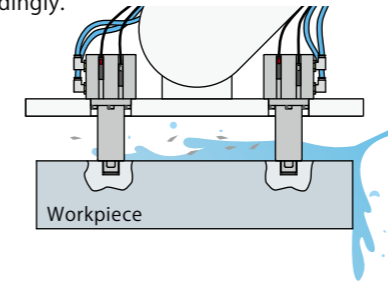
• Using Transfer Hand as Fixture

WKK with inner diameter gripping enables 5 faces accessible with no tooling interference. A robot can hold a workpiece and continue to the next processes such as deburring, washing and etc.



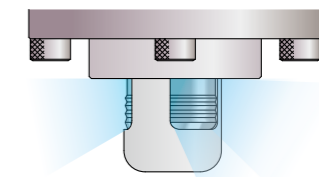
• Wide Range of Seating Surface Heights

The available seating height options allows auto switches and air piping to be protected from coolant and cutting fluid by installing the back plate and adjusting the seating height accordingly.



• Air Blow Function Ensures Longevity Even in Machining Environments

Even with a little air flow, by air purging from the inside, it prevents coolant from entering inside the hole gripper.



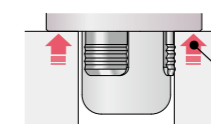
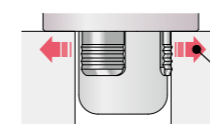
• Specifications

※ Please refer to the product catalog for details. If the workpiece hole is a taper hole, specifications will be different.

| Model No. | Workpiece Hole Code | WKK1000-□-□-□-□-□ | | | | | | | WKK2000-□-□-□-□-□ | | | | | | | |
|---|---|------------------------------------|-----|-----|-----|-----|-----|-----|--------------------------|-----|------|-----|------|-----|------|-----|
| | | 060 | 065 | 070 | 075 | 080 | 085 | 090 | 095 | 100 | 105 | 110 | 115 | 120 | 125 | 130 |
| Workpiece | Workpiece Hole Diam. φ d ±0.7 / -0.3 mm | 6 | 6.5 | 7 | 7.5 | 8 | 8.5 | 9 | 9.5 | 10 | 10.5 | 11 | 11.5 | 12 | 12.5 | 13 |
| | Hardness | HB250 or less (S : With Serration) | | | | | | | | | | | | | | |
| Locating Repeatability ※1 | mm | 0.03 (when combining D and C) | | | | | | | | | | | | | | |
| Allowable Offset (Floating Clearance of Expanding Area)mm | | ±0.3 (M: Floating Model) | | | | | | | ±0.5 (M: Floating Model) | | | | | | | |
| Workpiece Pulling Stroke | mm | 1.0 | | | | | | | | | | | | | | |
| Cylinder Capacity (Empty Action) | Release | cm3 | | | | | | | cm3 | | | | | | | |
| | Lock | cm3 | | | | | | | cm3 | | | | | | | |
| Operating Pressure | MPa | 0.25 ~ 0.5 | | | | | | | 0.25 ~ 0.7 | | | | | | | |
| Recommended Air Blow Pressure | MPa | 0.2 ~ 0.3 | | | | | | | | | | | | | | |
| Air Blow Flow Rate (per cylinder) | L / min | 15 or more | | | | | | | | | | | | | | |
| Operating Temperature | ℃ | 0 ~ 70 | | | | | | | | | | | | | | |
| Usable Fluid | | Dry Air | | | | | | | | | | | | | | |

Note : ※1. Locating repeatability under the same condition (no load).

| Model No. | Workpiece Hole Code | S : With Serration on the gripper part | | | F : No Serration on the gripper part | | |
|----------------|--|--|------------------------------|------------------------------|--------------------------------------|--|--|
| | | WKK1000-□-□-□-□-□ | WKK2000-□-□-□-□-□ | WKK1000-□-□-□-□-□ | WKK2000-□-□-□-□-□ | | |
| Gripping Force | Air Pressure 0.7 MPa | 2500 | 3300 | 2500 | 3300 | | |
| | Air Pressure 0.5 MPa | 1900 | 2500 | 1900 | 2500 | | |
| | Air Pressure 0 MPa (Zero Air Pressure) | 480 | 700 | 480 | 700 | | |
| | Calculation Formula | F _H = 2870P + 480 | F _H = 3700P + 700 | F _H = 2870P + 480 | F _H = 3700P + 700 | | |
| Clamping Force | Air Pressure 0.7 MPa | 800 | 1000 | 210 | 300 | | |
| | Air Pressure 0.5 MPa | 600 | 740 | 160 | 220 | | |
| | Air Pressure 0 MPa (Zero Air Pressure) | 80 | 90 | 20 | 30 | | |
| | Calculation Formula | F _c = 1030P + 80 | F _c = 1300P + 90 | F _c = 270P + 20 | F _c = 390P + 30 | | |



Smart Series



**KOSMEK's
New Idea**

model **KSL**
Location Clamp

Mechanical

Powered by Any Power Source

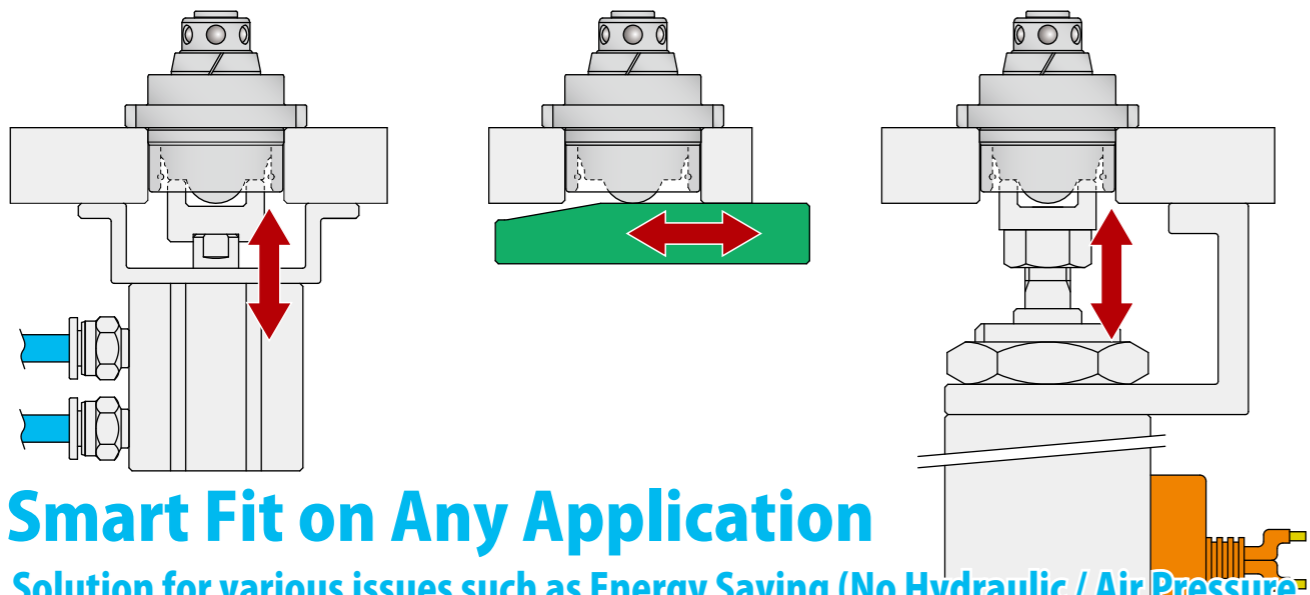
□ 24mm Size Compact Body

50N Power with this compact size

Air Cylinder

Mechanical

Electrical Cylinder



Smart Fit on Any Application

Solution for various issues such as Energy Saving (No Hydraulic / Air Pressure, No Driving Source), All Electric System, Carbon Neutrality, SDGs, etc.

※ This product has no function that prevents contaminants. Do not use under environment with coolant and cutting chips.



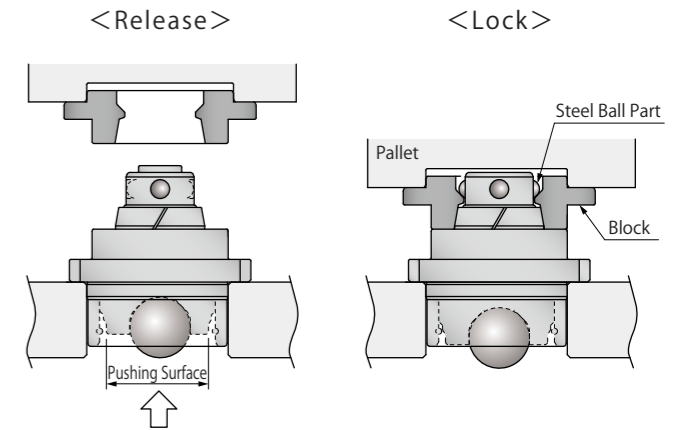
Location Clamp

model **KSL** Spring Lock / External Force Release

Enables easier pallet change and setup.

Locating Repeatability : 0.01mm

Clamping Force : 50N



When the pushing surface is pushed in, the steel ball retracts.

When the pushing surface is released, the steel ball expands with the built-in spring. It pulls in the block, and completes the clamping / locating.



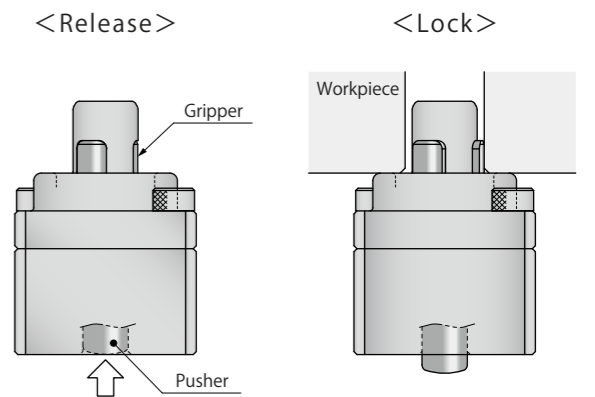
Hole Clamp

model **KSH** Spring Lock / External Force Release

Gripper expands and clamps in the workpiece hole.

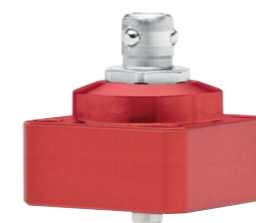
Gripping Force : 50N

Workpiece Hole Diameters ± 0.3 : $\phi 6, \phi 6.5, \phi 7, \phi 7.5, \phi 8, \phi 8.5, \phi 9, \phi 9.5, \phi 10$



When the pusher is pushed in, the gripper retracts.

When the pusher is released, the gripper expands with the built-in spring and grips a workpiece.



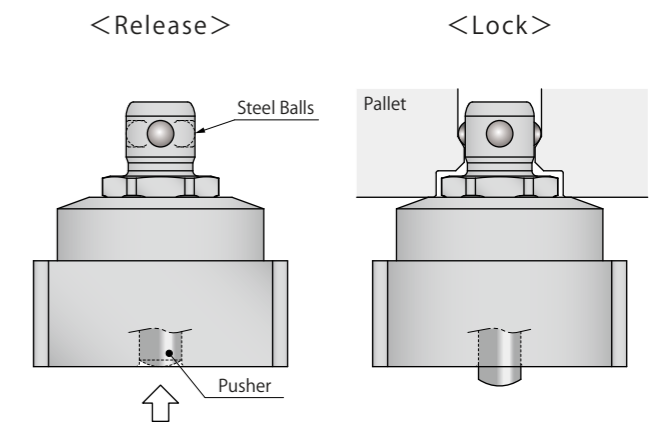
Ball Lock Cylinder

model **KSA** Spring Lock / External Force Release

Securely transfers pallets and plates.

Prevents pallet/plate drops with the steel balls (Ball Lock).

Pulling Capacity (Holding Force) : 50N



When the pusher is pushed in, the steel ball retracts.

When the pusher is released, the steel ball expands with the built-in spring and holds a pallet.



KOSMEK LTD. Head Office

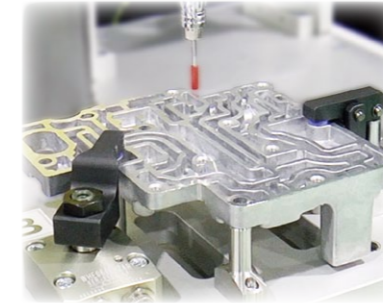
| | |
|-----------------|---|
| Company Name | KOSMEK LTD. |
| Established | May 1986 |
| Capital | ¥99,000,000 |
| Chairman & CEO | Tsutomu Shirakawa |
| President & CEO | Koji Kimura |
| Employee Count | 270 |
| Group Company | KOSMEK LTD. KOSMEK ENGINEERING LTD. KOSMEK (USA) LTD. KOSMEK EUROPE GmbH KOSMEK (CHINA) LTD. KOSMEK LTD. - INDIA |
| Business Fields | Design, Production and Sales of Precision Products, and Hydraulic and Pneumatic Equipment |
| Customers | Manufacturers of Automobiles, Industrial Machinery, Semiconductors and Electric Appliances |
| Banks | Resona Bank and Bank of Tokyo-Mitsubishi UFJ |

Major Industrial Property Rights

(Including Patent Right and Patent Pending as of March 2022)

- Domestic : 120
- International : 250 (USA, EU, Taiwan, South Korea, China, India, Brazil, Mexico, Thailand, Indonesia)

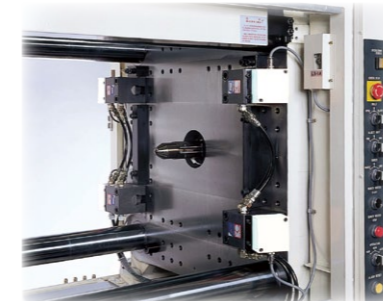
Product Line-Up



KOSMEK WORK CLAMPING SYSTEMS

Machine Tool Related Products

Our clamping system enables boltless automation to load and unload workpieces easier. Non-leak valve enables the use of hydraulic source and fixtures in a disconnected condition after locking (clamping action). We offer a wide range of products such as hydraulic/pneumatic actuators, supports, positioning equipment, valves, couplers, etc.



QUICK MOLD CHANGE SYSTEMS

For Injection Molding Machines

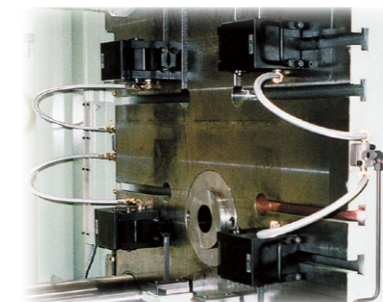
Automatic clamping systems have reduced mold change times and increased production efficiency for plastics manufacturers in a multitude of industries. We offer a variety of different clamping options, including hydraulically powered clamps, pneumatic clamps with a force multiplying mechanism, and magnetic clamping systems.



QUICK DIE CHANGE SYSTEMS

For Press Machines

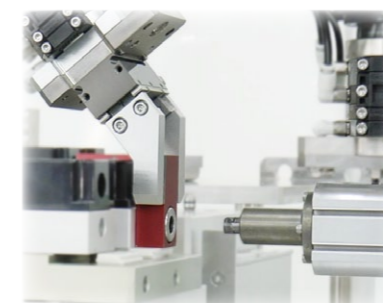
Kosmek Quick Die Change Systems are a cost effective tool to improve the working environment, allow diversified and small-lot production, and reduce press down time. Available for a wide range of machines; from large size transfer-presses to smaller high speed presses.



DIECAST CLAMPING SYSTEMS

For Diecast Machines

Kosmek Diecast Clamping Systems (KDCS) save the time of the changeover of die casting and magnesium molding machines under severe conditions. ex) mold release agents and high temperature.



KOSMEK FACTORY AUTOMATION SYSTEMS

FA • Industrial Robot Related Products

KOSMEK robotic hand changer, robotic hand, positioning equipment and other products improve automation, precision and setup of transfer, assembly, deburring, testing and various other processes.

Sales Offices

Sales Offices across the World

| | | |
|-------------|--|---|
| Japan | KOSMEK LTD. HEAD OFFICE | TEL. +81-78-991-5162 FAX. +81-78-991-8787 1-5, 2-chome, Murotani, Nishi-ku, Kobe-city, Hyogo, Japan 651-2241 |
| USA | KOSMEK (USA) LTD. Overseas Affiliate | TEL. +1-630-620-7650 FAX. +1-630-620-9015 650 Springer Drive, Lombard, IL 60148 USA |
| | KOSMEK (USA) LTD. Atlanta Branch Office | TEL. +1-708-577-3275 303 Perimeter Center North, Suite 300, Atlanta, GA 30346 USA |
| Mexico | KOSMEK (USA) LTD. Mexico Branch Office | TEL. +52-1-55-3044-9983 Av. Santa Fe 103, Int. 59, col. Santa Fe Juriquilla, Queretaro, QRO, 76230, Mexico |
| Europe | KOSMEK EUROPE GmbH Overseas Affiliate | TEL. +43-463-287587 FAX. +43-463-287587-20 Schleppeplatz 2 9020 Klagenfurt am Wörthersee Austria |
| China | KOSMEK (CHINA) LTD. Overseas Affiliate | TEL.+86-21-54253000 FAX.+86-21-54253709 Room601, RIVERSIDE PYRAMID No.55, Lane21, Pusan Rd, Pudong Shanghai 200125, China |
| | KOSMEK (CHINA) LTD. Dongguan Office Overseas Affiliate (Sales Office) | TEL.+86-769-85300880 Room301, AcerBuilding No.15, Dezheng(W)Road, Changan Town Dongguan Guangdong 523843, P.R.China |
| | KOSMEK (CHINA) LTD. Wuhan Office Overseas Affiliate (Sales Office) | TEL.+86-27-59822303 Room502, Building A, Jingkai Future City, Zhuankou Economic Development Zone, Wuhan City, Hubei Province, 430050 China |
| India | KOSMEK LTD. - INDIA Branch | TEL. +91-9880561695 4A/Old No:649, Ground Floor, 4th D cross, MM Layout, Kavalbyrasandra, RT Nagar, Bangalore -560032 India |
| Thailand | KOSMEK Thailand Representative Office Representative Office | TEL. +66-2-300-5132 FAX. +66-2-300-5133 67 Soi 58, RAMA 9 Rd., Phatthanakan, Suanluang, Bangkok 10250, Thailand |
| Taiwan | FULL LIFE TRADING CO., LTD. Taiwan Exclusive Distributor | TEL. +886-2-82261860 FAX. +886-2-82261890 16F-4, No.2, Jian Ba Rd., Zhonghe District, New Taipei City Taiwan 23511 |
| Philippines | G.E.T. Inc, Phil. Philippines Exclusive Distributor | TEL.+63-2-310-7286 FAX. +63-2-310-7286 Victoria Wave Special Economic Zone Mt. Apo Building, Brgy. 186, North Caloocan City, Metro Manila, Philippines 1427 |
| Indonesia | PT. Yamata Machinery Indonesia Exclusive Distributor | TEL. +62-21-29628607 FAX. +62-21-29628608 Delta Commercial Park I, Jl. Kenari Raya B-08, Desa Jayamukti Kec. Cikarang Pusat Kab. Bekasi 17530 Indonesia |

Sales Offices in Japan

| | |
|---|--|
| Head Office Osaka Sales Office Overseas Sales | TEL. 078-991-5162 FAX. 078-991-8787 1-5, 2-chome, Murotani, Nishi-ku, Kobe-city, Hyogo, 651-2241, Japan |
| Tokyo Sales Office | TEL. 048-652-8839 FAX. 048-652-8828 81, 4-chome, Onari-cho, Kita-ku, Saitama City, Saitama, 331-0815, Japan |
| Nagoya Sales Office | TEL. 0566-74-8778 FAX. 0566-74-8808 10-1, 2-chome, Misono-cho, Anjo City, Aichi, 446-0076, Japan |
| Fukuoka Sales Office | TEL. 092-433-0424 FAX. 092-433-0426 8-10-101, 1-chome, Kamimuta, Hakata-ku, Fukuoka City, Fukuoka, 812-0006, Japan |

History

| | | |
|-----------|------|--|
| May | 1986 | KOSMEK CO.,LTD. established in Santanda, Amagasaki city, Hyogo Prefecture with ¥ 20 million capital. |
| October | 1986 | Tokyo Sales Office established in Yamato city, Kanagawa Prefecture. |
| April | 1987 | Headquarters moved to Tsugiyu, Amagasaki city, Hyogo. |
| August | 1987 | Factory established in Katube, Toyonaka city. |
| February | 1988 | Nagoya Sales Office established in Nishi-ku, Nagoya city. |
| December | 1988 | Capital increased to ¥ 40 million. |
| January | 1989 | Kitakanto Sales Office established in Omiya city, Saitama Prefecture. The name Tokyo Sales Office changed to Minamikanto Sales Office. |
| May | 1989 | Head Office and Factory completed in Kobe Hi-tech Park, Nishi-ku, Kobe city, Head Office moved. Osaka Sales Office established in Amagasaki city. |
| September | 1989 | KOSMEK (USA) LTD. established. |
| December | 1991 | Capital increased to ¥ 60 million. |
| March | 1992 | Additional structure completed at Headquarters. |
| May | 1992 | KOSMEK engineering CO.,LTD. established in Kobe city. |
| September | 1992 | Minamikanto Sales Office moved to Shizuoka city. The name changed to Shizuoka Sales Office. The name Kitakanto Sales Office changed to Kanto Sales Office. |
| October | 1993 | Osaka Sales Office moved into Head Office. The name changed to Kansai Sales Office. |
| August | 1994 | "PPORF Activity started." |
| January | 1995 | Heavily damaged by Great Hanshin Earthquake, but fully and quickly repaired. |
| March | 1995 | Nagoya Sales Office moved to Anjo city, Aichi Prefecture. The name changed to Chubu Sales Office. |
| December | 1996 | Core computer system introduced. |
| March | 1997 | Shizuoka Sales Office merged to Chubu Sales Office. |
| May | 1998 | Air conditioner introduced in machinery plant of head office. |
| October | 2003 | Head Office Plant extension completed. |
| December | 2003 | ISO9001 certified. |
| October | 2004 | Production section is transferred by KOSMEK engineering CO.,LTD. |
| November | 2004 | Awarded PI Grand Prix "Exhibition Jury Special Prize" for Pallet Clamp in Product Innovation Fair. |
| June | 2005 | Capital increased to ¥ 99,000,000. |
| July | 2005 | Shanghai Office established at Shanghai. |
| August | 2006 | New Head Office and Factory completed in Kobe Hi-tech Park, Nishi-ku, Kobe city, Head Office moved. |
| September | 2007 | Kyusyu Office established in Fukuoka city. |
| July | 2011 | KOSMEK (CHINA) LTD. established. |
| March | 2012 | Thailand Representative Office established at Bangkok, Thai. |
| December | 2014 | KOSMEK LTD. - INDIA established at Bangalore, India. |
| December | 2015 | KOSMEK EUROPE GmbH established at Europe. |
| September | 2016 | New KOSMEK (USA) office completed in a new place in Chicago. |
| October | 2019 | The second factory completed in Nishi-ku, Kobe city. |